

Ref: ECL/MOEFCC/FA/Haldia/01/20-21

Date: 29/05/2020

To

Mr. P.Suresh Babu  
Deputy Director(S),  
Ministry of Environment, Forest & Climate Change,  
Eastern Regional Office,  
A/3, Chandrasekharpur,  
Bhubaneswar – 751023.

Ref: EC Letter No.-J-11011/02/2016-IA-II(I), dated 12.04.2017.

Sub: Half Yearly Compliance Report of the conditions of Environmental Clearance issued by Ministry of Environment & Forest, New Delhi for Proposed installation of the Ferro Alloy Plant through setting up of 1X6MVA & 1x9MVA submerged Arc Furnace for production of Ferro Manganese (38,156TPA) or Silico Manganese (27,109 TPA) or Ferro Silicon (10,421 TPA) by M/s- Electrosteel Castings Ltd, Located at Haldia, Dist –Purba Medinipur, West Bengal for the **Period October-19 to March-20.**

**Respected Sir,**

This has reference to the Environmental Clearance letter no-J-11011/02/2016-IA-II(I), dated 12.04.2017 issued by Ministry of Environment, Forest & Climate Change, New Delhi.

We enclose herewith Compliance Report for the Period of October-19 to March-2020 for your perusal.

In this period, 9MVA Submerge Arc Furnace has been taken force shut down due to Pandemic of Covid-19 from 23.03.2020 onwards.

This is for your information.

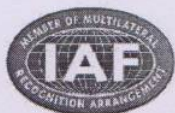
Thanking you,  
Yours faithfully,

For **ELECTROSTEEL CASTINGS LIMITED,**

(A. K. Dey)  
Sr. Vice President

- Enclo: a) EC Compliance Report-(Annexure-1).  
b) Report of Stack Monitoring (Annexure-2).  
c) Report of AAQM (Annexure-3).  
d) Report of Ambient Noise (Annexure-4).  
e) Report of Neurological & Periodical Health check-up (Annexure-5).

Follow the Electrosteel Group on



H.O. : 19, Camac Street, Kolkata 700 017  
Tel : 91 33 7103 4400, 2283 9990, Fax : 91 33 2289 4340  
Regd. Office : Rathod Colony, Rajgangpur, Sundergarh, Odisha 770 017



# ELECTROSTEEL CASTINGS LIMITED

Vill : Kashberia, P. O. : Shibramnagar, Haldia, Dist. : Purba Medinipur 721 635, India  
Tel : 03224 277 721, Fax : 03224 278107  
CIN : L27310OR1955PLC000310  
Web : www.electrosteelcastings.com

PIONEERING



- CC: - 1) Regional Director,  
Central pollution control board,  
Southend conclave, Block 502,  
5<sup>th</sup> & 6<sup>th</sup> floor 1582 Rajdanga main road,  
Saratpark, Bose pukur, Kasba.  
Kolkata-700107.
- 2) The Asst. Environmental Engineer & in- charge.  
West Bengal Pollution Control Board,  
Haldia Regional Office,  
Super Market Building,  
Durgachak,  
Medinipur (East)-721602.

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**ENVIRONMENT CLEARANCE SIX MONTHLY COMPLIANCE REPORT  
(FROM OCTOBER-2019 TO MARCH -2020)**

Project Name :- Proposed installation of the Ferro Alloy Plant through setting up of 1 x 6 MVA & 1 x 9 MVA submerged Arc Furnace for production of Ferro Manganese (38,156 TPA) or Silico Manganese (27,109 TPA) or Ferro Silicon (10,421 TPA) by M/s. Electrosteel Castings Ltd., located at Haldia, Dist. Purba Medinipur, West Bengal.

Environment Clearance: J-11011/02/2016-IA-II (I), dated 12.04.2017

SL No.	CONDITION OF ENVIRONMENTAL CLEARANCE	STATUS OF COMPLIANCE
<b>PART A- Specific Conditions</b>		
i.	The project proponent should install 24x7 air monitoring devices to monitor air emission, as provided by CPCB and submit report to Ministry and its Regional Office	OCEMS has been installed in two stacks one is connected with Furnace stack & another one is connected with raw material handling stack. OCEMS connectivity of Furnace bag filter stack with CPCB server through M/s- Forb Marshal has been completed. Now real time online data is available in CPCB web portal.
ii.	Bag filters to be installed to reduce the emission of Particulate Matter (PM). PM emission should not exceed 100 mg/m <sup>3</sup> . Gaseous emission levels including secondary fugitive emissions from all the sources shall be controlled within the permissible limits which have been most recently prescribed by the Ministry and regularly monitored. Guidelines/Code of Practice issued by the CPCB should also be followed.	Two bag filters have been installed. One is attached with the 9MVA Submerged Electric Arc Furnace (SEAF) & another with raw material handling system. Stack monitoring report of CPCB approved 3 <sup>rd</sup> party is attached (Annexure-2) & the results are within the limit.
iii.	Pre-placement medical examination and periodical medical examination of the workers engaged in the project shall be carried out and records maintained. For the purpose, schedule of health examination of the workers should be drawn and followed accordingly.	Is being followed and records maintained.
iv.	Neurological Evaluation of workers exposed to Manganese should be monitored annually and the report should be submitted to the Ministry of Environment, Forest and Climate Change and its Regional Office.	Is being followed and records maintained. (Annexure-5)
v.	Measures shall be taken to reduce PM levels in the ambient air. Stack of adequate height & diameter with continuous stack monitoring facilities for all the stacks should be provided. In addition, sufficient air pollution control devices viz. bag house, bag filters etc. should be provided.	Following measures have been taken to reduce PM level in the ambient air. i) Two Stationary sprinklers & one mobile water sprinkler have been deployed for dust suppression. ii) Installed two stacks of adequate height & diameter with continuous stack monitoring facility in both stack. All stacks are connected with suitable PC device (Bag filter).



vi.	Dust extraction system comprising of pulse jet type bag filter, centrifugal fan and motor, duct work including suction hoods, dust supports, stack, duct hopper, rotary air lock valves etc. should be installed to control the primary and secondary emission	Adequate dust extraction system comprising of required equipment has been installed to control the primary and secondary emission.
vii.	Water sprinkling arrangements as well as dry fog system to control fugitive emission shall put up. Water sprinkling should be carried out at the raw material stockyard to control fugitive dust emissions.	Stationary water sprinklers, mobile water sprinkler & Dry Fog System have been installed to control fugitive emissions. One Mobile water sprinkler has been provided to carry out water sprinkling in the raw material yard to control fugitive emission.
viii.	Efforts should be made to use maximum water from the rain water harvesting sources .If needed ,capacity of the reservoir shall be enhanced to meet the maximum water requirement .Only balance water requirement shall be met from others .Use of air cooled condensers shall be explored and closed circuit cooling system shall be provided to reduce water consumption. Water requirement should be modified accordingly	One rain water harvesting tank has been constructed to use rain water.  Close circuit cooling system has been provided to reduce water consumption.
ix.	10-15 m wide green belt should be developed all along the boundary of the plant and in all 33% of the area should be developed green by planting native and broad leaved species in consultation with local DFO and local communities as per the CPCB guidelines. The entire plantation work should be completed in 3 years.	Work for development of green belt has already been started with consultation with Forest Range Office at Balughata under Nandakumar forest range office and local communities. In this period we have planted different fruits sapling along the boundary wall & work is continuing.
x.	All the Ferro alloy slag shall be used in the preparation of building materials.	All Ferro Alloy Slags are being used for road making & construction purpose only.
xi.	The Company shall submit within three months their policy towards Corporate Environment Responsibility which shall inter-alia address i) Standard operating process/procedure to being into focus any infringement/deviation/violation of environmental or forest norms/conditions,  ii) Hierarchical system or Administrative order of the Company to deal with environmental issues and ensuring compliance to the environmental clearance conditions and  iii) System of reporting of non-compliance/violation environmental norms to the Board of Directors of the company and/or stakeholders or shareholders.	Environmental policy has been already Submitted to MoEFCC on 10.01.2018.  Standard operating procedure will be followed as stated in EMP.  Already Submitted on 10.01.2018.  All the environmental issues are communicated to the top management in monthly MIS meeting and also to the Board of Directors quarterly through a systematic structured format by Head – Environment.



xii.	An amount equal to Rs. 125 Lakhs, which is 2.5% of the total project cost (Rs. 50 Crores) shall be earmarked towards the Enterprise Social Commitment based on issues raised during the Public Hearing and needs of local people. Item-wise detailed plan with time bound action plan would be prepared as indicated by the project proponent and this plan shall be implemented. Action taken report in this regard shall be submitted to the Ministry's Regional Office.	<p>(1) An amount of Rs. 25500 /- handed over to 10 BPL students in the month of Dec-19. This will be continued on quarterly basis. (Total disburses Rs 1.02 Lacs).</p> <p>(2) Work for construction of Dispensary at Kismatshivramnagar has been started on April'2019 &amp; till now we have expense Rs. 2.64 lakhs. In this period, we have expense Rs. 30000/-.</p> <p>(3) In this period we have expense Rs. 23000/- for civil construction towards Financial support to local school. Till now total expense incurred is amounting Rs. 4.45 lakhs.</p> <p>(4) Construction of community hall is under progress at Kashberia village &amp; till date we have expense Rs. 8.03 lakhs. In this period, we have expense Rs. 3.35 lakhs.</p> <p><b>Total expenses</b> - Till date we have expense Rs. 22.79 lakhs.</p>
xiii.	The project proponent shall provide for solar light system for all common areas, street lights, villages, parking around project area and maintain the same regularly.	Six Solar street lights have been installed within project site with all necessary arrangement.
xiv.	The project proponent shall fully provide for LED lights in their offices and residential areas.	LED light has been installed throughout the plant.
xv.	Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, Safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.	All facilities & infrastructures has been provided as per the requirement.

#### PART B – General Conditions

i.	The project authorities must strictly adhere to the stipulations made by the West Bengal Pollution Control Board and the State Government.	Following all stipulated guideline of WBPCB & the state Government.
ii.	No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment Forest and Climate Change (MoEF&CC).	We will not do any further expansion or modification in the plant without prior approval of MoEF&CC.
iii.	At least four ambient air quality monitoring stations should be established in the downward direction as well as where maximum ground level concentration of PM <sub>10</sub> , PM <sub>2.5</sub> , SO <sub>2</sub> , NO <sub>x</sub> are anticipated in consultation with the SPCB.	Four AAQ monitoring stations have already been installed at different locations based on wind direction in consultation with SPCB. AAQ monitoring has been started from March 2019 on wards & the results



	Data on ambient air quality and stack emission shall be regularly submitted to this Ministry including its Regional Office at Bhubaneswar and the SPCB/CPCB once in six month.	are within limit value. Month wise summary report is being attached for the said period in (Annexure-3).
iv.	Industrial waste water shall be properly collected treated so as to conform to the standards prescribed under GSR 422 (E ) dated 19 th May ,1993 and 31 st December ,1993 or as amended from time to time . The treated waste water shall be utilized for plantation purpose.	Industrial waste water is being collected inland pond through surface drain & utilized it for plantation & dust suppression purpose.
v.	The overall noise levels in and around the plant area shall be kept well within the standards ( 85 dbA) by providing noise control measures including acoustic hoods ,silencers , enclosures etc. on all sources of noise generation .The ambient noise levels should conform to the standards prescribed under EPA Rules ,1989 viz.75 db A ( day time ) and 70 dbA (night time ).	In house Ambient noise monitoring report as well as approve 3 <sup>rd</sup> party report is being attached in Annexure -4. Results are within limit.
vi.	Occupational health surveillance of the worker shall be done on a regular basis and records maintained as per the Factories Act	Occupational Health Surveillance programme is being done as per Factory Rules & records is being maintained as per Factories Act.
vii.	The company shall develop rain water harvesting structure to harvest the rain water for utilization in the lean season besides recharging the ground water table.	We have constructed a pond inside the plant. All rain water are collected in the pond through surface drain and it was utilize for dust suppression, water sprinkling & gardening purpose.
viii.	The project proponent shall also comply with all the environmental protection measures and safeguards recommended in the EIA /EMP report .Further the company must undertake socio –economic development activities in the surrounding village like community development programme ,educational programme ,drinking water supply and health care etc.	Complying as per EIA/EMP report.
ix.	Requisite funds shall be earmarked towards capital cost and recurring cost /annum for environment pollution control measures to implement the conditions stipulated by the Ministry Of Environment, Forest and Climate Change (MoEFCC) as well as the State Government .An implementation schedule for implementing all the conditions stipulated herein shall be submitted to the Regional Office of the Ministry at Bhubaneswar. The funds so provide shall not be diverted for any other purpose.	Complied as per documents already submitted on 10.01.2018.



x.	A copy of clearance letter shall be sent by the proponent to concerned Panchayats, Zila Prishad / Municipal Corporation, Urban Local Body and the local NGO, if any, from whom suggestions / representations, if any were received while processing the proposal. The clearance letter shall also be put on the web site of the Company by the proponent.	Copy of clearance letter had already been Submitted to concern authority and it is also put on the web site of the company.
xi.	The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Officer of the MoEF&CC at Bhubaneswar. The respective Zonal Office of CPCB and the SPCB. The criteria pollutant levels namely; PM <sub>10</sub> , SO <sub>2</sub> , NO <sub>x</sub> (ambient levels as well as stack emissions) or critical sectoral parameters indicated for the projects shall be monitored and displayed at a convenient location near the main gate of the company in the public domain.	Is being done.
xii.	The project proponent shall also submit six monthly reports on the status of the compliance of the stipulated environmental conditions including results of monitored data (both in hard copies as well as by e-mail) to the Regional Officer of MoEF&CC, the respective Zonal Office of CPCB and the SPCB .The Regional Office of this Ministry at Bhubaneswar /CPCB/SPCB shall monitor the stipulated conditions.	Is being followed.
xiii.	The environmental statement for each financial year ending 31 st March in Form- V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environmental (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental conditions and shall also be sent to the respective Regional Office of the MoEF&CC at Bhubaneswar by e-mail.	Environmental statement report for the financial year 2019- 2020 will be submitted in Form-V before 30/09/2020. This will also be uploaded in company's website and sent to all concerned as per EC conditions.
xiv.	The Project Proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB and may also be seen at Website of the Ministry of Environment, Forests and climate Change ( MoEF&CC ) AT <a href="http://envfor.nic.in">http://envfor.nic.in</a> . This shall be advertised within seven days from the date of issue of the clearance in the region of which one shall be in the vernacular language of the locality concerned	Already complied. Copy of which Submitted to your office on 10.01.2018.



	and a copy of the same should be forwarded to the Regional Office at Bhubaneswar.	
xv.	<p>Project authorities shall inform the Regional Office as well as the Ministry:</p> <p>i) The date of financial closure</p> <p>ii) Final approval of the project by the concerned authorities</p> <p>iii) The date of commencing the land development work.</p>	<p>Project to be done out of internal accrual.</p> <p>1) Received NOC from WBPCB valid up to 31.08.2024.</p> <p>2) Received Consent to Operate from WBPCB on 30.05.19 &amp; valid up to 31.03.2024.</p> <p>Started on 02.04.2018.</p>



Annexure - 2



# ENVIROCHECK

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Certified by ISO 9001:2015, ISO 14001:2015 & OHSAS 18001:2007



## TEST REPORT

FORMAT NO.: ENV/FM/38

Name of the Industry	: Electro Steel Castings Ltd. (Ferro Alloy Plant)	Type of Industry	: Ferro Alloy Plant
Address	: Kashberia, P.O. - Shibram Nagar, Haldia, Purba Medinipur - 721635	Sampling Date	: 26.10.2019 (11:45 a.m. - 12:13 p.m.)
		Period of Analysis	: 26.10.2019 - 30.10.2019
		Date of Issue	: 01.11.2019
Sampling Plan & Procedure	: ENV/SOP/01	Deviation from the Sampling Method and Plan	: No
		Type of Sample	: Source Emission
Sample ID No.	: ENV/68/Oct./A/III	Report No.	: ENV/68/Oct./TR(A)/III/19-20

### A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	: D. G. - 250 KVA (Acoustic Enclosure)
Shape of Stack	: Circular
Materials of Construction	: M.S.
Capacity	: 250 KVA
Emission Due to	: Combustion of H.S.D
Fuel Used	: H.S.D
Working Fuel Consumption	: 57 liter./hr.
Pollution Control Device	: Nil
Height of Stack (mtr.) (from G. L.)	: 10.36
Stack I.D. at sampling point (mtr.)	: 0.1524
Height of sampling port (mtr.) (from G.L.)	: 7.92
Permanent Platform & Ladder	: Yes

### B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Flue Gas Temperature	°C	IS : 11255 (Part 1)	90.0
2.	Barometric Pressure	mm of Hg.	--	755.0
3.	Velocity of Gas flow	m/s	IS : 11255 (Part 3)	9.78
4.	Quantity of Gas flow	Nm <sup>3</sup> /hr.	IS : 11255 (Part III)	523.24
5.	Concentration of SO <sub>2</sub>	mg/Nm <sup>3</sup>	IS 11255 (Part 2) 1985 RA 2003	61.44
6.	Concentration of NO <sub>x</sub>	mg/Nm <sup>3</sup>	IS : 11255 (Part 7) 2005 & ASTM D 1608-98 reapproved 2009 : Sec 11 (Vol. 11.07) : 2011	82.8
7.	Concentration of CO <sub>2</sub>	% (v/v)	IS 13270 1992 RA 2003	7.2
8.	Concentration of CO	% (v/v)	IS 13270 1992 RA 2003	<1.0
9.	*Concentration of O <sub>2</sub>	% (v/v)	IS 13270 1992 RA 2003	11.8
10.	Concentration of Particulate Matter	mg/Nm <sup>3</sup>	IS 11255 (Part - 1) 1985 RA 2003 & ASTM D 3685/D 3685M-98 (reapproved 2005) : Sec 11 (Vol. 3 11.07) : 2011	17.64

Remarks : The parameters marked with an (\*) are not Accredited by NABL.

Reviewed By :

DURBADAL CHAKRABORTY  
Dy. Quality Manager

Authorised Signatory :

DR. JOY PAUL  
Quality Manager

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Branch Office : Siliguri • Haldia • Durgapur • Dhanbad • Gangtok • Port Blair • Dehradun • New Delhi  
Overseas : UAE • Qatar • Netherlands





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## TEST REPORT

FORMAT NO: ENV/FM/38

Name of the Industry	: Electro Steel Castings Ltd. (Ferro Alloy Plant)	Type of Industry	: Ferro Alloy Plant
Address	: Kashberia, P.O. - Shibram Nagar, Haldia, Purba Medinipur - 721635	Sampling Date	: 26.10.2019 (11:45 a.m. - 12:13 p.m.)
		Period of Analysis	: 26.10.2019 - 30.10.2019
		Date of Issue	: 01.11.2019
Sampling Plan & Procedure	: ENV/SOP/01	Deviation from the Sampling Method and Plan	: No
		Type of Sample	: Source Emission
Sample ID No.	: ENV/68/Oct./A/IV	Report No.	: ENV/68/Oct./TR(A)/IV/19-20

### A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	: Submerged Electrical Arc Furnace - 1		
Shape of Stack	: Circular	Height of Stack (mtr.) (from G. L.)	: 35.0
Materials of Construction	: M.S.	Stack I.D. at sampling point (mtr.)	: 1.80
Capacity	: Rated - 9 MVA (Load - 7.6 MVA)	Height of sampling port (mtr.) (from G.L.)	: 30.0
Emission Due to	: Melting of Coke/Coal, Manganese-Ore, Quartzite & Dolomite		
Fuel Used	: Electrically Operated	Permanent Platform & Ladder	: Yes
Working Fuel Consumption	: Nil		
Pollution Control Device	: Bag Filter		

### B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Flue Gas Temperature	°C	IS: 11255 (Part 1)	: 92.0
2.	Barometric Pressure	mm of Hg.	--	: 755.0
3.	Velocity of Gas flow	m/s	IS: 11255 (Part 3)	: 17.19
4.	Quantity of Gas flow	Nm <sup>3</sup> /hr.	IS: 11255 (Part III)	: 126197.53
5.	Concentration of SO <sub>2</sub>	mg/Nm <sup>3</sup>	IS 11255 (Part 2) 1985 RA 2003	: 180.73
6.	Concentration of NO <sub>x</sub>	mg/Nm <sup>3</sup>	IS: 11255 (Part 7) 2005 & ASTM D 1608-98 reapproved 2009: Sec 11 (Vol. 11.07): 2011	: 126.23
7.	Concentration of CO <sub>2</sub>	% (v/v)	IS 13270 1992 RA 2003	: 1.4
8.	Concentration of CO	% (v/v)	IS 13270 1992 RA 2003	: <1.0
9.	*Concentration of O <sub>2</sub>	% (v/v)	IS 13270 1992 RA 2003	: 16.6
10.	*Moisture	%	Emission Control Part - III, CPCB	: 0.965
11.	Concentration of Particulate Matter	mg/Nm <sup>3</sup>	IS 11255 (Part - 1) 1985 RA 2003 & ASTM D 3685/D 3685M-98 (reapproved 2005): Sec 11 (Vol. 3 11.07): 2011	: 10.79

Remarks : The parameters marked with an (\*) are not Accredited by NABL.

Reviewed By:

DURBADAL CHAKRABORTY  
Dy. Quality Manager

Authorised Signatory:

DR. JOY PAUL  
Quality Manager

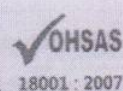
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## TEST REPORT

FORMAT NO.: ENV/FM/38

Name of the Industry	: Electro Steel Castings Ltd. (Ferro Alloy Plant)	Type of Industry	: Ferro Alloy Plant
Address	: Kashberia, P.O. - Shibram Nagar, Haldia, Purba Medinipur - 721635	Sampling Date	: 26.10.2019 (10:45 a.m. - 11:31 a.m.)
		Period of Analysis	: 26.10.2019 - 30.10.2019
		Date of Issue	: 01.11.2019
Sampling Plan & Procedure	: ENV/SOP/01	Deviation from the Sampling Method and Plan	: No
		Type of Sample	: Source Emission
Sample ID No.	: ENV/68/Oct./A/V	Report No.	: ENV/68/Oct./TR(A)/V/19-20

### A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	: Raw Material Handling System	Height of Stack (mtr.) (from G. L.)	: 30.0
Shape of Stack	: Circular	Stack I.D. at sampling point (mtr.)	: 0.6096
Materials of Construction	: M.S.	Height of sampling port (mtr.) (from G.L.)	: 12.18
Capacity	: --		
Emission Due to	: Process Activity (Handling of Raw Material)	Permanent Platform & Ladder	: Yes
Fuel Used	: N.A.		
Working Fuel Consumption	: Nil		
Pollution Control Device	: Bag Filter		

### B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Flue Gas Temperature	°C	IS: 11255 (Part 1)	55.0
2.	Barometric Pressure	mm of Hg.	--	755.0
3.	Velocity of Gas flow	m/s	IS: 11255 (Part 3)	11.51
4.	Quantity of Gas flow	Nm <sup>3</sup> /hr.	IS: 11255 (Part III)	10902.62
5.	Concentration of Particulate Matter	mg/Nm <sup>3</sup>	IS 11255 (Part - 1) 1985 RA 2003 & ASTM D 3685/D 3685M-98 (reapproved 2005) : Sec 11(Vol. 3 11.07) : 2011	16.42

Remarks :

Reviewed By :

*D Chakraborty*

Authorised Signatory :

*Dr. Anjay Paul*  
Quality Manager

DURBADAL CHAKRABORTY  
Dy. Quality Manager

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Address	: Kashberia, P.O. - Shibram Nagar, Haldia, Purba Medinipur - 721635	Sampling Date	: 31.01.2020
		Period of Analysis	: 31.01.2020 - 01.02.2020
		Date of Issue	: 03.02.2020
Sampling Plan & Procedure	: ENV/SOP/01	Deviation from the Sampling Method and Plan	: No
		Type of Sample	: Source Emission
Sample ID No.	: ENV/51/Jan./A/I	Report No.	: ENV/51/Jan./TR(A)/I/19-20

### A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	: SEAF - I
Shape of Stack	: Circular
Height of Stack (mtr.) (from G.L.)	: 35.0
Materials of Construction	: M.S.
Stack I.D. at sampling point (mtr.)	: 1.8
Capacity	: 09 MVA (Running - 6.3 MVA)
Height of sampling port (mtr.) (from G.L.)	: 30.0
Emission Due to	: Melting of Coke / Coal, Mn-Ore, Quartz & Dolomite
Fuel Used	: Electrically Operated
Permanent Platform & Ladder	: Yes
Working Fuel Consumption	: N.A.
Pollution Control Device	: Bag Filter

### B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Flue Gas Temperature	°C	IS: 11255 (Part 1)	: 81.0
2.	Barometric Pressure	mm of Hg.	--	: 756.0
3.	Velocity of Gas flow	m/s	IS: 11255 (Part 3)	: 15.27
4.	Quantity of Gas flow	Nm <sup>3</sup> /hr.	IS: 11255 (Part III)	: 117134.30
5.	Concentration of SO <sub>2</sub>	mg/Nm <sup>3</sup>	IS 11255 (Part 2) 1985 RA 2003	: 262.13
6.	Concentration of NO <sub>x</sub>	mg/Nm <sup>3</sup>	IS: 11255 (Part 7) 2005 & ASTM D 1608-98 reapproved 2009: Sec 11 (Vol. 11.07): 2011	: 186.20
7.	Concentration of CO <sub>2</sub>	% (v/v)	IS 13270 1992 RA 2003	: 1.6
8.	Concentration of CO	% (v/v)	IS 13270 1992 RA 2003	: <1.0
9.	*Concentration of O <sub>2</sub>	% (v/v)	IS 13270 1992 RA 2003	: 15.4
10.	Concentration of Particulate Matter	mg/Nm <sup>3</sup>	IS 11255 (Part - 1) 1985 RA 2003 & ASTM D 3685/D 3685M-98 (reapproved 2005): Sec 11 (Vol. 3 11.07): 2011	: 14.50

Remarks : The parameters marked with an (\*) is not Accredited by NABL.

Reviewed By:

*[Signature]*

DURBADAL CHAKRABORTY  
Dy. Quality Manager

Approved By:

*[Signature]*

JOY PAUL  
Quality Manager

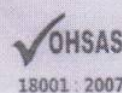
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## TEST REPORT

FORMAT NO : ENV/FM/3B

Name of the Industry	: Electro Steel Castings Ltd. (Ferro Alloy Plant)	Type of Industry	: Ferro Alloy Plant
Address	: Kashberia, P.O. - Shibram Nagar, Haldia, Purba Medinipur - 721635	Sampling Date	: 28.01.2020
		Period of Analysis	: 01.02.2020 - 01.02.2020
		Date of Issue	: 03.02.2020
Sampling Plan & Procedure	: ENV/SOP/01	Deviation from the Sampling Method and Plan	: No
		Type of Sample	: Source Emission
Sample ID No.	: ENV/02/Feb./A/II	Report No.	: ENV/02/Feb./TR(A)/II/19-20

### A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	: Raw Material Handling System
Shape of Stack	: Circular
Materials of Construction	: M.S.
Capacity	: --
Emission Due to	: Process Activity (Handling of Raw Materials)
Fuel Used	: N.A.
Working Fuel Consumption	: Nil
Pollution Control Device	: Bag Filter
Height of Stack (mtr.) (from G.L.)	: 30.0
Stack I.D. at sampling point (mtr.)	: 0.6096
Height of sampling port (mtr.) (from G.L.)	: 12.18
Permanent Platform & Ladder	: Yes

### B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Flue Gas Temperature	°C	IS : 11255 (Part 1)	: 35.0
2.	Barometric Pressure	mm of Hg.	--	: 756.0
3.	Velocity of Gas flow	m/s	IS : 11255 (Part 3)	: 23.12
4.	Quantity of Gas flow	Nm <sup>3</sup> /hr.	IS : 11255 (Part III)	: 26410.14
5.	Concentration of Particulate Matter	mg/Nm <sup>3</sup>	IS 11255 (Part - 1) 1985 RA 2003 & ASTM D 3685/D 3685M-98 (reapproved 2005) : Sec 11(Vol. 3 11.07) : 2011	: 15.95

Remarks :

Reviewed By:

*[Signature]*

Approved By:

*[Signature]*

DURBADAL CHAKRABORTY  
Dy. Quality Manager

DR. ALOY PAUL  
Quality Manager

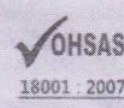
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## TEST REPORT

FORMAT NO : ENV/FM/38

Name of the Industry	: Electro Steel Castings Ltd. (Ferro Alloy Plant)	Type of Industry	: Ferro Alloy Plant
Address	: Kashberia, P.O. - Shibram Nagar, Haldia, Purba Medinipur - 721635	Sampling Date	: 28.01.2020
		Period of Analysis	: 01.02.2020 - 01.02.2020
		Date of Issue	: 03.02.2020
Sampling Plan & Procedure	: ENV/SOP/01	Deviation from the Sampling Method and Plan	: No
		Type of Sample	: Source Emission
Sample ID No.	: ENV/02/Feb./A/III	Report No.	: ENV/02/Feb./TR(A)/III/19-20

### A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	: D. G. Set - 250 KVA (Acoustic Enclosure)
Shape of Stack	: Circular
Materials of Construction	: M.S.
Capacity	: 250 KVA
Emission Due to	: Combustion of H.S.D
Fuel Used	: H.S.D
Working Fuel Consumption	: 57 liter./hr.
Pollution Control Device	: Nil
Height of Stack (mtr.) (from G. L.)	: 10.36
Stack I.D. at sampling point (mtr.)	: 0.1524
Height of sampling port (mtr.) (from G.L.)	: 7.92
Permanent Platform & Ladder	: Yes

### B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Flue Gas Temperature	°C	IS : 11255 (Part 1)	85.0
2.	Barometric Pressure	mm of Hg.	--	756.0
3.	Velocity of Gas flow	m/s	IS : 11255 (Part 3)	11.75
4.	Quantity of Gas flow	Nm <sup>3</sup> /hr.	IS : 11255 (Part III)	637.15
5.	Concentration of SO <sub>2</sub>	mg/Nm <sup>3</sup>	IS 11255 (Part 2) 1985 RA 2003	62.28
6.	Concentration of NO <sub>x</sub>	mg/Nm <sup>3</sup>	IS : 11255 (Part 7) 2005 & ASTM D 1608-98 reapproved 2009 : Sec 11 (Vol. 11.07) : 2011	78.21
7.	Concentration of CO <sub>2</sub>	% (v/v)	IS 13270 1992 RA 2003	7.2
8.	Concentration of CO	% (v/v)	IS 13270 1992 RA 2003	<1.0
9.	*Concentration of O <sub>2</sub>	% (v/v)	IS 13270 1992 RA 2003	12.0
10.	Concentration of Particulate Matter	mg/Nm <sup>3</sup>	IS 11255 (Part - 1) 1985 RA 2003 & ASTM D 3685/D 3685M-98 (reapproved 2005) : Sec 11 (Vol. 3 11.07) : 2011	24.19

Remarks : The parameters marked with an (\*) is not Accredited by NABL.

Reviewed By :

DURBADAL CHAKRABORTY  
Dy. Quality Manager

Approved By :

DR. JOY PAUL  
Quality Manager

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# **AMBIENT AIR QUALITY**

## **SUMMARY REPORT**

**October 2019 to March 2020**

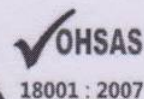
**Electrosteel Castings Ltd.  
Ferro Alloy Plant  
Haldia, Kasberia, P.O. – Shivramnagar,  
Pin - 721635**





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**Electrosteel Castings Limited (Ferro Alloy Plant)**  
**Haldia, Kasberia, P.O. – Shivramnagar, Pin – 721 635**

**SUMMARY REPORT - OCTOBER, 2019**

Parameters	Dakshin Kashberia- South side of the Factory (Outside Factory Premises)									Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	01.10.2019	04.10.2019	09.10.2019	12.10.2019	15.10.2019	19.10.2019	21.10.2019	25.10.2019	30.10.2019		
PM <sub>2.5</sub> (µg/m <sup>3</sup> )	49.20	51.80	47.50	43.20	52.60	53.50	46.80	43.50	52.80	48.99	60
PM <sub>10</sub> (µg/m <sup>3</sup> )	81.50	86.20	78.50	76.20	80.50	82.60	78.50	76.20	86.50	80.74	100
SO <sub>2</sub> (µg/m <sup>3</sup> )	6.50	7.20	7.80	6.50	8.20	7.50	7.20	7.80	8.50	7.47	80
NO <sub>x</sub> (µg/m <sup>3</sup> )	25.0	30.0	31.80	26.50	32.50	28.50	25.0	26.50	35.0	28.98	80
Parameters	Main Gate of Ferro Alloy Plant (Inside Factory Premises)									Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	01.10.2019	04.10.2019	09.10.2019	12.10.2019	15.10.2019	19.10.2019	21.10.2019	25.10.2019	30.10.2019		
PM <sub>2.5</sub> (µg/m <sup>3</sup> )	53.80	54.50	56.0	52.80	54.50	51.20	49.50	52.80	50.10	52.80	60
PM <sub>10</sub> (µg/m <sup>3</sup> )	91.80	86.50	92.50	93.80	90.10	91.50	86.20	93.80	91.50	90.86	100
SO <sub>2</sub> (µg/m <sup>3</sup> )	8.50	8.20	9.50	10.0	11.80	9.20	10.80	11.20	10.0	9.91	80
NO <sub>x</sub> (µg/m <sup>3</sup> )	30.0	35.0	32.50	36.80	35.0	31.80	35.0	32.50	31.50	33.34	80
Parameters	Kashberia Uttarpally (North Side) (Outside Factory Premises)									Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	01.10.2019	04.10.2019	09.10.2019	12.10.2019	15.10.2019	19.10.2019	21.10.2019	25.10.2019	30.10.2019		
PM <sub>2.5</sub> (µg/m <sup>3</sup> )	51.80	46.80	50.10	52.60	53.10	49.50	46.80	45.10	52.50	49.81	60
PM <sub>10</sub> (µg/m <sup>3</sup> )	82.50	78.20	83.50	85.10	90.10	86.50	89.20	76.10	81.50	83.63	100
SO <sub>2</sub> (µg/m <sup>3</sup> )	7.80	6.50	8.10	6.80	7.50	7.20	7.50	6.80	7.50	7.30	80
NO <sub>x</sub> (µg/m <sup>3</sup> )	30.0	25.0	28.50	26.80	28.50	25.0	26.80	25.0	26.50	26.90	80
Parameters	Kishmat Shibramnagar West side (Outside Factory Premises)									Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	01.10.2019	04.10.2019	09.10.2019	12.10.2019	15.10.2019	19.10.2019	21.10.2019	25.10.2019	30.10.2019		
PM <sub>2.5</sub> (µg/m <sup>3</sup> )	46.10	45.20	48.10	50.10	53.20	51.80	46.80	51.80	52.50	49.51	60
PM <sub>10</sub> (µg/m <sup>3</sup> )	80.10	76.50	73.20	71.50	85.20	86.10	79.80	83.50	82.80	79.86	100
SO <sub>2</sub> (µg/m <sup>3</sup> )	6.50	6.20	7.20	7.50	8.0	7.80	6.80	7.20	7.50	7.19	80
NO <sub>x</sub> (µg/m <sup>3</sup> )	23.50	25.0	26.50	25.0	30.0	26.50	25.0	26.80	28.50	26.31	80

Continued page - 2

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## SUMMARY REPORT – NOVEMBER 2019

Parameters	Dakshin Kashberia- South side of the Factory (Outside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	04.11.2019	08.11.2019	12.11.2019	16.11.2019	19.11.2019	22.11.2019	27.11.2019	30.11.2019		
PM <sub>2.5</sub> (µg/m <sup>3</sup> )	51.8	56.2	54.8	51.8	54.2	53.8	54.9	56.8	54.29	60
PM <sub>10</sub> (µg/m <sup>3</sup> )	89.5	92.6	82.6	86.5	93.1	89.2	86.5	91.5	88.94	100
SO <sub>2</sub> (µg/m <sup>3</sup> )	6.80	7.50	6.20	6.80	7.80	7.50	6.80	8.20	7.20	80
NO <sub>x</sub> (µg/m <sup>3</sup> )	25.0	31.80	26.50	28.50	30.0	25.0	26.80	30.0	27.95	80
Parameters	Main Gate of Ferro Alloy Plant (Inside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	04.11.2019	08.11.2019	12.11.2019	16.11.2019	19.11.2019	22.11.2019	27.11.2019	30.11.2019		
PM <sub>2.5</sub> (µg/m <sup>3</sup> )	51.80	53.20	49.10	50.10	56.50	51.20	48.50	56.80	52.15	60
PM <sub>10</sub> (µg/m <sup>3</sup> )	93.50	91.20	86.50	82.80	94.50	90.10	89.50	96.80	90.61	100
SO <sub>2</sub> (µg/m <sup>3</sup> )	6.80	7.20	7.80	7.50	8.50	7.80	7.50	8.20	7.66	80
NO <sub>x</sub> (µg/m <sup>3</sup> )	25.0	30.0	31.80	30.0	32.50	26.80	28.50	31.80	29.55	80
Parameters	Kashberia Uttarpally (North Side) (Outside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	04.11.2019	08.11.2019	12.11.2019	16.11.2019	19.11.2019	22.11.2019	27.11.2019	30.11.2019		
PM <sub>2.5</sub> (µg/m <sup>3</sup> )	48.20	46.50	53.10	52.80	50.10	51.80	53.10	54.80	51.30	60
PM <sub>10</sub> (µg/m <sup>3</sup> )	81.20	78.50	86.20	83.50	80.10	81.20	83.50	86.20	82.55	100
SO <sub>2</sub> (µg/m <sup>3</sup> )	6.80	6.50	7.80	7.20	7.50	6.80	7.80	8.20	7.33	80
NO <sub>x</sub> (µg/m <sup>3</sup> )	26.50	28.50	29.20	26.50	28.50	25.0	30.0	31.80	28.25	80
Parameters	Kishmat Shibramnagar West side (Outside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	04.11.2019	08.11.2019	12.11.2019	16.11.2019	19.11.2019	22.11.2019	27.11.2019	30.11.2019		
PM <sub>2.5</sub> (µg/m <sup>3</sup> )	52.60	54.80	50.10	52.80	46.50	48.20	50.10	52.80	50.99	60
PM <sub>10</sub> (µg/m <sup>3</sup> )	81.20	83.50	82.60	88.50	78.20	76.50	78.20	89.50	82.28	100
SO <sub>2</sub> (µg/m <sup>3</sup> )	6.80	7.20	6.50	6.80	6.20	5.80	5.20	6.80	6.41	80
NO <sub>x</sub> (µg/m <sup>3</sup> )	25.0	26.50	23.50	25.0	23.50	20.0	18.50	25.50	23.44	80

Continued page - 3

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## SUMMARY REPORT – DECEMBER, 2019

Parameters	Dakshin Kashberia- South side of the Factory (Outside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	03.12.2019	06.12.2019	09.12.2019	12.12.2019	18.12.2019	21.12.2019	24.12.2019	30.12.2019		
PM <sub>2.5</sub> (µg/m <sup>3</sup> )	48.5	46.2	45.1	51.2	48.5	46.2	50.1	55.2	48.88	60
PM <sub>10</sub> (µg/m <sup>3</sup> )	80.1	82.5	78.2	81.2	76.8	82.5	80.1	86.2	80.95	100
SO <sub>2</sub> (µg/m <sup>3</sup> )	6.50	7.20	6.80	7.50	7.20	8.20	7.50	6.80	7.21	80
NO <sub>x</sub> (µg/m <sup>3</sup> )	30.0	32.5	28.5	30.0	28.5	32.5	30.0	28.5	30.06	80
Parameters	Main Gate of Ferro Alloy Plant (Inside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	03.12.2019	06.12.2019	09.12.2019	12.12.2019	18.12.2019	21.12.2019	24.12.2019	30.12.2019		
PM <sub>2.5</sub> (µg/m <sup>3</sup> )	46.1	43.2	51.5	53.2	50.1	51.2	52.8	56.1	50.53	60
PM <sub>10</sub> (µg/m <sup>3</sup> )	81.2	86.5	93.2	90.1	86.5	80.1	82.5	93.2	86.66	100
SO <sub>2</sub> (µg/m <sup>3</sup> )	7.80	7.20	8.50	8.50	7.80	7.60	8.10	8.50	8.0	80
NO <sub>x</sub> (µg/m <sup>3</sup> )	30.0	31.50	35.0	36.50	30.0	28.50	31.20	35.0	32.21	80
Parameters	Kashberia Uttarpally (North Side) (Outside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	03.12.2019	06.12.2019	09.12.2019	12.12.2019	18.12.2019	21.12.2019	24.12.2019	30.12.2019		
PM <sub>2.5</sub> (µg/m <sup>3</sup> )	45.1	42.8	51.6	50.1	52.8	46.1	48.2	51.2	48.49	60
PM <sub>10</sub> (µg/m <sup>3</sup> )	80.1	76.8	82.5	81.2	83.5	78.5	82.6	80.1	80.66	100
SO <sub>2</sub> (µg/m <sup>3</sup> )	7.50	6.80	8.20	7.20	8.50	7.50	7.80	8.0	7.69	80
NO <sub>x</sub> (µg/m <sup>3</sup> )	30.0	26.5	30.0	26.5	31.2	25.0	26.2	30.0	28.18	80
Parameters	Kishmat Shibramnagar West side (Outside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	03.12.2019	06.12.2019	09.12.2019	12.12.2019	18.12.2019	21.12.2019	24.12.2019	30.12.2019		
PM <sub>2.5</sub> (µg/m <sup>3</sup> )	43.2	48.1	51.2	52.1	50.2	48.5	52.8	46.5	49.08	60
PM <sub>10</sub> (µg/m <sup>3</sup> )	76.5	81.2	86.5	82.1	80.1	78.5	90.1	76.2	81.40	100
SO <sub>2</sub> (µg/m <sup>3</sup> )	7.80	6.50	6.80	7.20	6.50	6.80	7.50	7.20	7.04	80
NO <sub>x</sub> (µg/m <sup>3</sup> )	25.0	20.0	23.50	25.0	21.80	25.0	26.50	21.80	23.58	80

Continued page - 4

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## SUMMARY REPORT – JANUARY, 2020

Parameters	Dakshin Kashberia- South side of the Factory (Outside Factory Premises)							Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	06.01.2020	09.01.2020	13.01.2020	16.01.2020	21.01.2020	25.01.2020	27.01.2020		
PM <sub>2.5</sub> (µg/m <sup>3</sup> )	52.6	54.8	46.2	51.8	56.2	54.1	50.2	52.27	60
PM <sub>10</sub> (µg/m <sup>3</sup> )	80.2	82.5	76.2	80.1	90.2	89.5	86.5	83.60	100
SO <sub>2</sub> (µg/m <sup>3</sup> )	6.80	8.20	6.50	6.20	7.80	6.50	6.20	6.89	80
NO <sub>x</sub> (µg/m <sup>3</sup> )	23.50	28.20	25.00	26.50	28.50	23.80	25.00	25.79	80
Parameters	Main Gate of Ferro Alloy Plant (Inside Factory Premises)							Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	06.01.2020	09.01.2020	13.01.2020	16.01.2020	21.01.2020	25.01.2020	27.01.2020		
PM <sub>2.5</sub> (µg/m <sup>3</sup> )	53.2	50.1	49.2	51.2	48.5	52.5	53.8	51.21	60
PM <sub>10</sub> (µg/m <sup>3</sup> )	92.1	90.5	86.2	82.6	81.5	86.5	92.5	87.41	100
SO <sub>2</sub> (µg/m <sup>3</sup> )	8.20	7.80	7.20	7.50	6.80	7.50	8.20	7.60	80
NO <sub>x</sub> (µg/m <sup>3</sup> )	30.0	28.20	26.50	28.50	30.00	26.50	35.00	29.24	80
Parameters	Kashberia Uttarpally (North Side) (Outside Factory Premises)							Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	06.01.2020	09.01.2020	13.01.2020	16.01.2020	21.01.2020	25.01.2020	27.01.2020		
PM <sub>2.5</sub> (µg/m <sup>3</sup> )	51.2	53.8	48.2	56.1	54.2	46.8	54.2	52.07	60
PM <sub>10</sub> (µg/m <sup>3</sup> )	83.2	85.1	80.1	89.2	85.2	76.5	91.5	84.40	100
SO <sub>2</sub> (µg/m <sup>3</sup> )	6.50	6.80	6.80	8.50	7.20	7.50	7.20	7.21	80
NO <sub>x</sub> (µg/m <sup>3</sup> )	25.0	26.50	26.50	28.50	30.00	28.20	30.00	27.81	80
Parameters	Kishmat Shibramnagar West side (Outside Factory Premises)							Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	06.01.2020	09.01.2020	13.01.2020	16.01.2020	21.01.2020	25.01.2020	27.01.2020		
PM <sub>2.5</sub> (µg/m <sup>3</sup> )	43.5	48.2	51.8	52.6	54.1	50.2	53.6	50.57	60
PM <sub>10</sub> (µg/m <sup>3</sup> )	78.2	80.1	83.2	86.2	85.1	81.2	89.5	83.36	100
SO <sub>2</sub> (µg/m <sup>3</sup> )	6.2	6.80	7.20	7.50	6.80	7.20	7.80	7.07	80
NO <sub>x</sub> (µg/m <sup>3</sup> )	23.50	25.00	26.80	28.50	23.50	25.00	26.80	25.59	80

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# ENVIROCHECK

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## SUMMARY REPORT – FEBRUARY, 2020

Parameters	Dakshin Kashberia- South side of the Factory (Outside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	01.02.2020	04.02.2020	07.02.2020	10.02.2020	13.02.2020	19.02.2020	22.02.2020	28.02.2020		
PM <sub>2.5</sub> (µg/m <sup>3</sup> )	48.2	51.8	38.2	36.5	52.8	36.5	43.2	48.5	44.46	60
PM <sub>10</sub> (µg/m <sup>3</sup> )	81.2	92.5	76.2	72.5	90.1	68.2	85.1	80.2	80.75	100
SO <sub>2</sub> (µg/m <sup>3</sup> )	6.8	7.6	6.8	7.2	8.5	6.5	7.2	7.8	7.30	80
NO <sub>x</sub> (µg/m <sup>3</sup> )	25.0	32.5	26.5	25.0	32.5	20.0	26.8	28.5	27.10	80
Parameters	Main Gate of Ferro Alloy Plant (Inside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	01.02.2020	04.02.2020	07.02.2020	10.02.2020	13.02.2020	19.02.2020	22.02.2020	28.02.2020		
PM <sub>2.5</sub> (µg/m <sup>3</sup> )	52.8	46.2	48.1	51.	53.8	50.1	51.8	56.8	51.33	60
PM <sub>10</sub> (µg/m <sup>3</sup> )	91.2	86.5	82.1	80.1	93.2	86.5	82.1	93.6	86.91	100
SO <sub>2</sub> (µg/m <sup>3</sup> )	10.0	8.5	8.2	8.2	7.5	6.8	9.2	10.0	8.55	80
NO <sub>x</sub> (µg/m <sup>3</sup> )	35.0	30.0	28.5	26.8	25.0	23.5	12.5	31.50	26.60	80
Parameters	Kashberia Uttarpally (North Side) (Outside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	01.02.2020	04.02.2020	07.02.2020	10.02.2020	13.02.2020	19.02.2020	22.02.2020	28.02.2020		
PM <sub>2.5</sub> (µg/m <sup>3</sup> )	46.2	42.8	38.5	51.2	46.8	42.5	46.8	48.5	45.41	60
PM <sub>10</sub> (µg/m <sup>3</sup> )	83.2	80.1	76.8	82.5	73.2	85.1	80.2	83.5	80.58	100
SO <sub>2</sub> (µg/m <sup>3</sup> )	6.50	7.50	7.2	8.0	6.5	8.5	8.2	7.8	7.53	80
NO <sub>x</sub> (µg/m <sup>3</sup> )	25.0	26.5	25.0	30.0	23.8	26.5	28.2	25.0	26.25	80
Parameters	Kishmat Shibramnagar West side (Outside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	01.02.2020	04.02.2020	07.02.2020	10.02.2020	13.02.2020	19.02.2020	22.02.2020	28.02.2020		
PM <sub>2.5</sub> (µg/m <sup>3</sup> )	51.2	53.6	38.5	36.2	42.5	46.8	51.2	48.2	46.03	60
PM <sub>10</sub> (µg/m <sup>3</sup> )	81.5	92.5	76.2	73.5	80.1	83.5	91.2	86.5	83.13	100
SO <sub>2</sub> (µg/m <sup>3</sup> )	6.80	6.50	6.20	7.50	6.50	6.80	7.50	7.20	6.88	80
NO <sub>x</sub> (µg/m <sup>3</sup> )	25.0	23.50	20.00	23.50	20.0	21.80	26.20	25.00	23.13	80

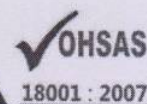
Continued page - 6





# ENVIROCHECK

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## SUMMARY REPORT – MARCH, 2020

Parameters	Dakshin Kashberia- South side of the Factory (Outside Factory Premises)						Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	02.03.2020	06.03.2020	10.03.2020	13.03.2020	16.03.2020	19.03.2020		
PM <sub>2.5</sub> (µg/m <sup>3</sup> )	47.9	45.1	50.2	48.5	45.8	51.2	48.12	60
PM <sub>10</sub> (µg/m <sup>3</sup> )	81.2	83.1	87.2	80.1	79.2	85.2	82.67	100
SO <sub>2</sub> (µg/m <sup>3</sup> )	7.8	7.5	8.0	7.5	7.8	7.8	7.73	80
NO <sub>x</sub> (µg/m <sup>3</sup> )	26.5	25.0	31.8	30.0	28.2	30.0	28.58	80
Parameters	Main Gate of Ferro Alloy Plant (Inside Factory Premises)						Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	02.03.2020	06.03.2020	10.03.2020	13.03.2020	16.03.2020	19.03.2020		
PM <sub>2.5</sub> (µg/m <sup>3</sup> )	53.8	52.6	50.2	51.6	48.2	52.5	51.48	60
PM <sub>10</sub> (µg/m <sup>3</sup> )	90.8	92.5	86.2	87.5	82.1	85.2	87.38	100
SO <sub>2</sub> (µg/m <sup>3</sup> )	9.2	7.8	8.5	8.2	7.8	8.5	8.33	80
NO <sub>x</sub> (µg/m <sup>3</sup> )	35.0	28.5	32.8	31.8	30.0	32.5	31.77	80
Parameters	Kashberia Uttarpally (North Side) (Outside Factory Premises)						Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	02.03.2020	06.03.2020	10.03.2020	13.03.2020	16.03.2020	19.03.2020		
PM <sub>2.5</sub> (µg/m <sup>3</sup> )	48.5	45.2	41.8	42.5	46.1	41.5	44.27	60
PM <sub>10</sub> (µg/m <sup>3</sup> )	81.5	80.1	78.9	83.5	85.6	82.5	82.02	100
SO <sub>2</sub> (µg/m <sup>3</sup> )	7.2	6.5	6.2	7.5	8.0	7.5	7.15	80
NO <sub>x</sub> (µg/m <sup>3</sup> )	28.5	25.0	23.8	25.0	28.2	26.5	26.17	80
Parameters	Kishmat Shibramnagar West side (Outside Factory Premises)						Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	02.03.2020	06.03.2020	10.03.2020	13.03.2020	16.03.2020	19.03.2020		
PM <sub>2.5</sub> (µg/m <sup>3</sup> )	47.1	45.8	39.8	42.6	38.5	41.3	42.52	60
PM <sub>10</sub> (µg/m <sup>3</sup> )	86.5	82.2	78.1	83.6	76.1	80.1	81.10	100
SO <sub>2</sub> (µg/m <sup>3</sup> )	7.20	6.8	6.5	8.2	6.5	7.2	7.07	80
NO <sub>x</sub> (µg/m <sup>3</sup> )	28.5	25.0	23.8	26.2	23.8	25.0	25.38	80

Date : 15.04.2020

Authorized Signatory



Dec-2019 (FAP)



# ENVIROCHECK

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## TEST REPORT

I.	Name of the Industry/Factory/Company	:	Electro Steel Castings Limited (Ferro Alloy Plant)
II.	Address	:	Works - Kashberia, P.O - Shivramnagar, Haldia, District - Purba Medinipur, Pin - 721635
III.	Date of Sampling	:	18/12/2019
IV.	Reporting Date	:	24/12/2019
V.	Report No	:	497/EC/M/N/19-20
VI.	Method No	:	IS: 9989 - 1981
VII.	Time of Duration of Noise	:	20 Minutes
VIII.	Height from Ground Level	:	4 feet
IX.	Distance of Source	:	3 meter
X.	Type of Industry	:	Ferro Alloy Plant
XI.	Sample Monitoring by	:	Mr. Kaushik Podder

### RESULT OF AMBIENT NOISE LEVEL STUDY

Sl. No.	Location	MONITORING IN FERRO-ALLOY PLANT (DAY TIME)												Leq dB(A)
		S1 7:00 A.M	S2 9:00 A.M	S3 11:00 A.M	S4 1:00 P.M	S5 3:00 P.M	S6 5:00 P.M	S7 6:00 P.M	S8 7:00 P.M	S9 8:00 P.M	S10 9:00 P.M	Min dB(A)	Max dB(A)	Average dB(A)
1.	Main Gate (West Side)	68.5	66.2	70.2	66.5	69.1	62.1	60.2	59.9	58.7	57.1	57.1	70.2	63.8
2.	East Side Boundary Wall	74.1	71.9	70.2	68.2	72.3	67.5	64.1	62.3	61.8	60.9	60.9	74.1	67.3
3.	South Side Boundary Wall (Towards COP Coal Shed)	68.3	70.2	73.5	69.5	70.9	68.2	63.6	64.2	62.9	61.2	61.2	73.5	67.2
4.	North Side Boundary Wall (Towards Pattern Shop)	75.2	75.3	76.9	70.2	71.3	69.5	68.2	67.6	65.3	63.9	63.9	76.9	70.3
5.	Limit	75												72.23

H.O. : 63/B, Rastrapur Avenue, Kolkata - 700028 ( 033-25702891/25497490, Fax : 033-25299141  
 Laboratory : 189, 190 & 192 Rastrapur Avenue, Kolkata - 700028 ( 033-25792889  
 Email : envirocheck@cal2.vsnl.net.in/envirocheck50@gmail.com / Website : www.envirocheck.org  
 Branch Office : - Siliguri - Haldia - Durgapur - Dhanbad - Gangtok - Port Blair - Dehradun - New Delhi  
 Overseas : - UAE - Qatar - Netherlands





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## RESULT OF NOISE LEVEL STUDY

MONITORING IN FERRO-ALLOY PLANT (NIGHT TIME)													
Sl. No.	Location	S1 10:00 P.M	S2 P.M	S3 P.M	S4 11:30 P.M	S5 12:00 P.M	S6 12:30 A.M	S7 1:00 A.M	S8 1:30 A.M	S9 2:00 A.M	S10 2:30 A.M	Min dB(A)	Max dB(A)
1.	Main Gate (West Side)	63.5	64.2	65.9	60.5	61.6	62.3	60.5	59.2	56.4	50.3	50.3	65.9
2.	East Side Boundary Wall	68.1	66.7	65.3	64.8	63.7	60.5	56.2	57.3	54.1	50.6	50.6	68.1
3.	South Side Boundary Wall (Towards COP Coal Shed)	67.9	68.2	64.9	66.1	62.5	59.1	54.2	53.6	50.2	49.5	49.5	68.2
4.	North Side Boundary Wall (Towards Pattern Shop)	63.8	61.2	60.5	62.8	58.7	55.3	54.2	51.3	48.2	46.9	46.9	63.8
5.	Limit	70											59.21

\*\* Mean of  $L_{eq}$  - Equivalent to Sound Energy  
Limit in  $L_{eq}$  dB(A)

Category Area	Day Time dB(A)	Night Time dB(A)
A. Industrial Area	75	70
B. Commercial Area	65	55
C. Residential Area	55	45
D. Silence Zone	50	40

\*\*Day Time is reckoned in between  
6:00 A.M & 10:00 P.M

\*\*Night Time is reckoned in between  
10:00 P.M & 6:00 A.M

(Central Pollution Control Board, Ministry of Environment & Forests Government of India) &  
(Department of Environment, Government of West Bengal)

Report Print Date: 24/12/2019

Authorized Signatory with Stamp



>End of Report<

H.O. : 63/B, Rastarguru Avenue, Kolkata - 700028 ( 033-25792891/25497490, Fax : 033-25299141 )  
Laboratory : 189, 190 & 192 Rastarguru Avenue, Kolkata - 700028 ( 033-25792889 )  
Email : envirocheck@gmail.com / Website : www.envirocheck.org  
Branch Office : Siliguri, Haldia, Durgam, Dhanbad - Sangtok - Port Blair - Dehradun - New Delhi  
Overseas : UAE - Qatar - Netherlands





# ENVIROCHECK

Recognised by NABL (ISO 9001:2015, ISO 14001:2015 & OHSAS 18001:2007)  
Accredited by NABL (ISO 14025:2017)



March 2020

## TEST REPORT

I.	Name of the Industry/Factory/Company	Electro Steel Castings Limited (Ferro Alloy Plant)
II.	Address	Works - Kashberia, P.O - Shivramnagar, Haldia, District - PurbaMedinipore, Pin - 721635
III.	Date of Sampling	11/03/2020
IV.	Reporting Date	17/03/2020
V.	Report No	606/EC/N/N/19-20
VI.	Method No	IS:9989 - 1981
VII.	Time of Duration of Noise	20 Minutes
VIII.	Height from Ground Level	4 feet
IX.	Distance of Source	3 meter
X.	Type of Industry	Ferro Alloy Plant
XI.	Sample Monitoring by	Mr. Kaushik Podder

### RESULT OF AMBIENT NOISE LEVEL STUDY

Sl. No.	Location	MONITORING IN FERRO-ALLOY PLANT (DAY TIME)										Min dB(A)	Max dB(A)	Average dB(A)	Leq dB(A)
		S1 7:00 A.M	S2 9:00 A.M	S3 11:00 A.M	S4 1:00 P.M	S5 3:00 P.M	S6 5:00 P.M	S7 6:00 P.M	S8 7:00 P.M	S9 8:00 P.M	S10 9:00 P.M				
1.	Main Gate (West Side)	66.4	67.2	69.6	68.4	67.7	70.0	69.4	67.3	66.2	65.5	65.5	70.0	67.77	68.02
2.	East Side Boundary Wall	71.7	70.2	68.3	68.4	71.0	67.9	71.8	71.3	71.6	72.0	67.9	72.0	70.42	70.65
3.	South Side Boundary Wall (Towards COP Coal Shed)	70.5	72.0	71.0	71.6	69.0	71.2	70.7	71.7	70.2	71.4	69.0	72.0	70.93	71.01
4.	North Side Boundary Wall (Towards Pattern Shop)	68.4	69.2	69.6	68.7	70.0	68.6	69.5	69.3	68.8	68.2	68.2	70.0	69.03	69.06
5.	Limit	75													

H.O. Laboratory : 63/B, Rastraguru Avenue, Kolkata - 700028 ( 033-25792891/25497490, Fax : 033-25299141  
Email : info@envirocheck.org / envirocheck50@gmail.com / Website : www.envirocheck.org  
Branch Office : Siliguri - Haldia - Durgapur - Dhanbad - Gangtok - Port Blair - Dehradun - New Delhi  
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# ENVIROCHECK

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Certified by ISO 9001:2015, ISO 14001:2015 & OHSAS 18001:2007



March-2020

## RESULT OF NOISE LEVEL STUDY

MONITORING IN FERRO-ALLOY PLANT (NIGHT TIME)															
Sl. No.	Location	S1 10:00 P.M	S2 10:30 P.M	S3 11:00 P.M	S4 11:30 P.M	S5 12:00 P.M	S6 12:30 A.M	S7 1:00 A.M	S8 1:30 A.M	S9 2:00 A.M	S10 2:30 A.M	Min dB(A)	Max dB(A)	Average dB(A)	Leq dB(A)
1.	Main Gate (West Side)	62.7	61.8	63.5	64.2	64.6	61.5	63.7	63.0	62.8	62.5	61.5	64.6	63.03	63.13
2.	East Side Boundary Wall	67.4	67.0	65.6	67.1	67.2	65.0	66.8	68.8	67.9	65.7	65.0	68.8	66.85	66.98
3.	South Side Boundary Wall (Towards COP Coal Shed)	67.3	67.2	66.8	66.9	68.0	68.2	66.7	67.0	67.1	67.4	66.8	68.2	67.26	67.29
4.	North Side Boundary Wall (Towards Pattern Shop)	65.5	67.2	66.7	68.0	67.6	65.8	66.2	67.1	67.7	67.8	65.5	68.0	66.96	67.04
5.	Limit	70													
* * Mean of Leq - Equivalent to Sound Energy Limit in Leq dB(A)															
Category Area															
A. Industrial Area															
B. Commercial Area															
C. Residential Area															
D. Silence Zone															
**Day Time is reckoned in between 6:00 A.M & 10:00 P.M															
**Night Time is reckoned in between 10:00 P.M & 6:00 A.M															
(Central Pollution Control Board, Ministry of Environment & Forests Government of India) & (Department of Environment, Government of West Bengal)															

Report Print Date: 18/03/2020

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> End of Report <

H.O. : 63/B, Rastraguru Avenue, Kolkata - 700028  
Laboratory : 189, 190 & 192 Rastraguru Avenue, Kolkata - 700028  
Email : info@envirocheck.org / envirocheck@gmail.com / Website : www.envirocheck.org  
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Overseas : - UAE - Qatar - Netherlands



INTERNAL AMBIENT NOISE MONITORING IN FERRO-ALLOY PLANT (Day Time)								
SI No	LOCATION	AMBIENT NOISE LEVEL -db(A)						
		Oct-19	Nov-19	Dec-19	Jan-20	Feb-20	Mar-20	
1	Main Gate (West Side)	72	71	67	69	72.00	71	
2	East side Boundary wall	68	70	69	71	70.00	70	
3	Near Furnace building (south side boundary wall)	70	71	69	70	69.00	71	
4	North Side Boundary wall ( Towards Pattern Shop)	72	73	72	70	71.00	72	
5	AVG.	70.50	71.25	69.25	70.00	70.50	71.00	
6	LIMIT	75						

INTERNAL AMBIENT NOISE MONITORING IN FERRO-ALLOY PLANT (Night Time)								
SI No	LOCATION	AMBIENT NOISE LEVEL -db(A)						
		Oct-19	Nov-19	Dec-19	Jan-20	Feb-20	Mar-20	
1	Main Gate (West Side)	68	69	65	67	68	67	
2	East side Boundary wall	65	67	66	65	67	68	
3	Near Furnace building (south side boundary wall)	64	65	63	65	64	68	
4	North Side Boundary wall ( Towards Pattern Shop)	67	69	68	69	68	67	
5	AVG.	66.00	67.50	65.50	66.50	66.75	67.50	
6	LIMIT	70						

