

# ELECTROSTEEL CASTINGS LIMITED

Vill : Kashberia, P. O. : Shibramnagar, Haldia, Dist. : Purba Medinipur 721 635, India  
Tel : 03224 277 721. Fax : 03224 278107  
CIN : L27310OR1955PLC000310  
Web : www.electrosteelcastings.com



Ref: ECL/MOEFCC/FA/Haldia/02/23-24

Date: 22/11/2023

To  
Deputy Director(S),  
Ministry of Environment, Forest & Climate Change,  
Eastern Regional Office,  
A/3, Chandrasekharapur,  
Bhubaneswar – 751023.

Ref: EC Letter No.-J-11011/02/2016-IA-II(I), dated 12.04.2017.

Sub: Six monthly Compliance Report of the conditions of Environmental Clearance issued by Ministry of Environment & Forest, New Delhi for Proposed installation of the Ferro Alloy Plant through setting up of 1X6MVA & 1x9MVA submerged Arc Furnace for production of Ferro Manganese (38,156TPA) or Silico Manganese (27,109 TPA) or Ferro Silicon (10,421 TPA) by M/s- Electrosteel Castings Ltd, Located at Haldia, Dist –Purba Medinipur, West Bengal for the Period April-23 to September-23.

Respected Sir,

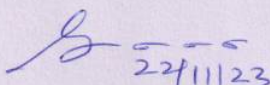
This has reference to the Environmental Clearance letter no-J-11011/02/2016-IA-II(I), dated 12.04.2017 issued by Ministry of Environment, Forest & Climate Change, New Delhi.

We enclose herewith Compliance Report for the Period of April-2023 to September-2023 for your perusal.

This is for your information.

Thanking you,  
Yours faithfully,

For ELECTROSTEEL CASTINGS LIMITED,

  
(G. C. Mahto)  
AVP - HW

- Enclo: a) EC Compliance Report-(Annexure-1).  
b) Report of Stack Monitoring (Annexure-2).  
c) Report of AAQM (Annexure-3).  
d) Report of Ambient Noise (Annexure-4).  
e) Report of Neurological & Periodical Health check-up (Annexure-5).  
f) Environmental statement report (Annexure-6).

Follow the Electrosteel Group on



H.O. : 19, Camac Street, Kolkata 700 017  
Tel : 91 33 7103 4400, 2283 9990. Fax : 91 33 2289 4340  
Regd. Office : Rathod Colony, Rajgangpur, Sundergarh, Odisha 770 017





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Tel : 03224 277 721, Fax : 03224 278107

CIN : L27310OR1955PLC000310

Web : www.electrosteelcastings.com

PIONEERING



- CC: -
- 1) Regional Director,  
Central pollution control board,  
Southend conclave, Block 502,  
5<sup>th</sup> & 6<sup>th</sup> floor 1582 Rajdanga main road,  
Saratpark, Bose pukur, Kasba.  
Kolkata-700107.
  - 2) Regional Director,  
GOI, MOEF & CC,  
Integrated Regional Office,  
Kolkata, 1b-198, Salt Lake City,  
Sector -III, Kolkata-700106.
  - 3) The Environmental Engineer & In- charge.  
West Bengal Pollution Control Board,  
Haldia Regional Office,  
Raghunathchak, P.O:- Barghasipur,  
P.S:-Bhabanipur,  
Medinipur (East)-721657.

Follow the Electrosteel Group on



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**ENVIRONMENT CLEARANCE SIX MONTHLY COMPLIANCE REPORT  
(FROM APRIL-2023 TO SEPTEMBER-2023)**

Project Name :- Proposed installation of the Ferro Alloy Plant through setting up of 1 x 6 MVA & 1 x 9 MVA submerged Arc Furnace for production of Ferro Manganese (38,156 TPA) or Silico Manganese (27,109 TPA) or Ferro Silicon (10,421 TPA) by M/s. Electrosteel Castings Ltd., located at Haldia, Dist. Purba Medinipur, West Bengal.  
Environment Clearance: J-11011/02/2016-IA-II (I), dated 12.04.2017

	CONDITION OF ENVIRONMENTAL CLEARANCE	STATUS OF COMPLIANCE
<b>PART A- Specific Conditions</b>		
i.	The project proponent should install 24x7 air monitoring devices to monitor air emission, as provided by CPCB and submit report to Ministry and its Regional Office.	OCEMS has been installed in two stacks one is connected with Furnace stack & another one is connected with raw material handling stack. OCEMS connectivity of Furnace bag filter stack with CPCB server through M/s- Forb Marshal has been completed. Now real time online data is available in CPCB web portal.
ii.	Bag filters to be installed to reduce the emission of Particulate Matter (PM). PM emission should not exceed 100 mg/m <sup>3</sup> . Gaseous emission levels including secondary fugitive emissions from all the sources shall be controlled within the permissible limits which have been most recently prescribed by the Ministry and regularly monitored. Guidelines/Code of Practice issued by the CPCB should also be followed.	Two bag filters have been installed. One is attached with the 9MVA Submerged Electric Arc Furnace (SEAF) & another with raw material handling system. Stack monitoring reports of CPCB approved 3 <sup>rd</sup> party is attached in "Annexure-2" & the results are within the limit.
iii.	Pre-placement medical examination and periodical medical examination of the workers engaged in the project shall be carried out and records maintained. For the purpose, schedule of health examination of the workers should be drawn and followed accordingly.	Is being followed and records maintained.
iv.	Neurological Evaluation of workers exposed to Manganese should be monitored annually and the report should be submitted to the Ministry of Environment, Forest and Climate Change and its Regional Office.	Is being followed and records maintained. (Annexure-5)
v.	Measures shall be taken to reduce PM levels in the ambient air. Stack of adequate height & diameter with continuous stack monitoring facilities for all the stacks should be provided. In addition, sufficient air pollution control devices viz. bag house, bag filters etc. should be provided.	Following measures have been taken to reduce PM level in the ambient air. i) Two Stationary sprinklers & one mobile water sprinkler have been deployed for dust suppression. ii) Installed two stacks of adequate height & diameter with continuous stack monitoring facility in both stack. All stacks are connected with suitable PC device (Bag filter).





vi.	Dust extraction system comprising of pulse jet type bag filter, centrifugal fan and motor, duct work including suction hoods, dust supports, stack, duct hopper, rotary air lock valves etc. should be installed to control the primary and secondary emission.	Adequate dust extraction system comprising of required equipment has been installed to control the primary and secondary emission during commissioning of plant & presently in operation.
vii.	Water sprinkling arrangements as well as dry fog system to control fugitive emission shall put up. Water sprinkling should be carried out at the raw material stockyard to control fugitive dust emissions.	Stationary water sprinklers, mobile water sprinkler & Dry Fog System have been installed to control fugitive emissions. One Mobile water sprinkler has been provided to carry out water sprinkling in the raw material yard to control fugitive emission.
viii.	Efforts should be made to use maximum water from the rain water harvesting sources. If needed, capacity of the reservoir shall be enhanced to meet the maximum water requirement. Only balance water requirement shall be met from others. Use of air cooled condensers shall be explored and closed circuit cooling system shall be provided to reduce water consumption. Water requirement should be modified accordingly.	One rain water harvesting tank has been constructed to use rain water.  Close circuit cooling system has been provided to reduce water consumption.
ix.	10-15 m wide green belt should be developed all along the boundary of the plant and in all 33% of the area should be developed green by planting native and broad leaved species in consultation with local DFO and local communities as per the CPCB guidelines. The entire plantation work should be completed in 3 years.	Green belt development activity is continuing in consultation with Forest Range Office at Balughata under Nandakumar forest range office and local communities. Green belt cover is being maintained continuously throughout the year within the project site as well as outside the plant premises along the HDA road. Distribute different type of saplings to the local villagers and school children as a part of Celebration of World Environment Day 2023 and also planted saplings in different areas of Haldia Municipality to observe "Bonomahatsov" as directed by Haldia regional office of WBPCB.
x.	All the Ferro alloy slag shall be used in the preparation of building materials.	All Ferro Alloy Slags are being used for road making & construction purpose only.
xi.	The Company shall submit within three months their policy towards Corporate Environment Responsibility which shall inter-alia address i) Standard operating process/procedure to bring into focus any infringement/deviation/violation of environmental or forest norms/conditions,  ii) Hierarchical system or Administrative order of the Company to deal with environmental issues and ensuring	Environmental policy has been already Submitted to MoEFCC on 10.01.2018.  Standard operating procedure will be followed as stated in EMP.  Already Submitted on 10.01.2018.





	<p>compliance to the environmental clearance conditions and</p> <p>iii) System of reporting of non-compliance/violation environmental norms to the Board of Directors of the company and/or stakeholders or shareholders.</p>	<p>All the environmental issues are communicated to the top management in monthly MIS meeting and also to the Board of Directors quarterly through a systematic structured format by Head – Environment.</p>
xii.	<p>An amount equal to Rs. 125 Lakhs, which is 2.5% of the total project cost (Rs. 50 Crores) shall be earmarked towards the Enterprise Social Commitment based on issues raised during the Public Hearing and needs of local people. Item-wise detailed plan with time bound action plan would be prepared as indicated by the project proponent and this plan shall be implemented. Action taken report in this regard shall be submitted to the Ministry's Regional Office.</p>	<p>(1) An amount of Rs. 25500 /- handed over to 10 BPL students in the month of June-23 &amp; Sep-23 respectively. This will be continued on quarterly basis. Therefor total disburse amount is Rs.51000/- for the period April-23 to September-23.</p> <p>(2)Set up of Solar System at Sub-Health Centre of Anantapur village and expense Rs. 2.95 lakhs.</p> <p>Total expense Rs.3.46 lakhs in this period (April-23 to Sep-23).</p> <p><b><u>Total cumulative expenses for the period September 2018 to Sep 2023:-</u></b></p> <p>Rs. 93.77/-Lakhs.</p> <p>Out of 7 activities, we have completed 3 activities as per directives, remaining 4 are under process.</p>
xiii.	<p>The project proponent shall provide for solar light system for all common areas, street lights, villages, parking around project area and maintain the same regularly.</p>	<p>Six Solar street lights have been installed within project site with all necessary arrangement.</p>
xiv.	<p>The project proponent shall fully provide for LED lights in their offices and residential areas.</p>	<p>LED light has been installed throughout the plant.</p>
xv.	<p>Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, Safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.</p>	<p>All facilities &amp; infrastructures has been provided as per the requirement.</p>

#### **PART B – General Conditions**

i.	<p>The project authorities must strictly adhere to the stipulations made by the West Bengal Pollution Control Board and the State Government.</p>	<p>Following all stipulated guideline of WBPCB &amp; the state Government.</p>
ii.	<p>No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment Forest and Climate Change (MoEF&amp;CC).</p>	<p>We will not do any further expansion or modification in the plant without prior approval of MoEF&amp;CC.</p>
iii.	<p>At least four ambient air quality monitoring stations should be established in the downward direction as well as where maximum ground level concentration of PM<sub>10</sub>,</p>	<p>Four AAQ monitoring stations have already been installed at different locations based on wind direction in consultation with SPCB. AAQ monitoring has been started</p>





	PM2.5, SO <sub>2</sub> , NO <sub>x</sub> are anticipated in consultation with the SPCB. Data on ambient air quality and stack emission shall be regularly submitted to this Ministry including its Regional Office at Bhubaneswar and the SPCB/CPCB once in six month.	from March 2019 on wards & the results are within limit value. Month wise summary report of AAQ is being attached for the said period in (Annexure-3).
iv.	Industrial waste water shall be properly collected treated so as to conform to the standards prescribed under GSR 422 (E) dated 19th May, 1993 and 31st December, 1993 or as amended from time to time. The treated waste water shall be utilized for plantation purpose.	Industrial waste water is being collected inland pond through surface drain & utilized it for plantation & dust suppression purpose.
v.	The overall noise levels in and around the plant area shall be kept well within the standards ( 85 dbA) by providing noise control measures including acoustic hoods ,silencers , enclosures etc. on all sources of noise generation .The ambient noise levels should conform to the standards prescribed under EPA Rules ,1989 viz.75 db A ( day time ) and 70 dbA (night time ).	In house Ambient noise monitoring report as well as approve 3 <sup>rd</sup> party report is being attached in (Annexure -4). Results are within limit.
vi.	Occupational health surveillance of the worker shall be done on a regular basis and records maintained as per the Factories Act	Occupational Health Surveillance programme is being done as per Factory Rules & records is being maintained as per Factories Act.
vii.	The company shall develop rain water harvesting structure to harvest the rain water for utilization in the lean season besides recharging the ground water table.	We have constructed a pond inside the plant. All rain water are collected in the pond through surface drain and it was utilize for dust suppression, water sprinkling & gardening purpose.
viii.	The project proponent shall also comply with all the environmental protection measures and safeguards recommended in the EIA /EMP report .Further the company must undertake socio –economic development activities in the surrounding village like community development programme ,educational programme ,drinking water supply and health care etc.	Complying as per EIA/EMP report.
ix.	Requisite funds shall be earmarked towards capital cost and recurring cost /annum for environment pollution control measures to implement the conditions stipulated by the Ministry Of Environment, Forest and Climate Change (MoEFCC) as well as the State Government .An implementation schedule for implementing all the conditions stipulated herein shall be submitted to the Regional Office of the Ministry at Bhubaneswar. The funds so provide shall not be diverted for any other purpose.	Complied as per documents already submitted on 10.01.2018.





x.	A copy of clearance letter shall be sent by the proponent to concerned Panchayats, Zila Prishad / Municipal Corporation, Urban Local Body and the local NGO, if any, from whom suggestions / representations, if any were received while processing the proposal. The clearance letter shall also be put on the web site of the Company by the proponent.	Copy of clearance letter had already been Submitted to concern authority and it is also put on the web site of the company.
xi.	The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Officer of the MoEF&CC at Bhubaneswar. The respective Zonal Office of CPCB and the SPCB. The criteria pollutant levels namely; PM <sub>10</sub> , SO <sub>2</sub> , NO <sub>x</sub> (ambient levels as well as stack emissions) or critical sectoral parameters indicated for the projects shall be monitored and displayed at a convenient location near the main gate of the company in the public domain.	Is being done.
xii.	The project proponent shall also submit six monthly reports on the status of the compliance of the stipulated environmental conditions including results of monitored data (both in hard copies as well as by e-mail) to the Regional Officer of MoEF&CC, the respective Zonal Office of CPCB and the SPCB. The Regional Office of this Ministry at Bhubaneswar /CPCB/SPCB shall monitor the stipulated conditions.	Is being followed.
xiii.	The environmental statement for each financial year ending 31st March in Form- V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environmental (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental conditions and shall also be sent to the respective Regional Office of the MoEF&CC at Bhubaneswar by e-mail.	<p>Environmental statement report for the financial year 2022-2023 has been submitted in Form-V on 20/09/2023 to WBPCB. (Attached in Annexure-6).</p> <p>Upload Environmental statement report along with six monthly compliance report in company's website.</p> <p>As per EC Condition, we have also send Environmental statement report to regional office of the MOEF &amp; CC at Bhubaneswar on 29/09/23 through e-mail.</p>





xiv.	The Project Proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB and may also be seen at Website of the Ministry of Environment, Forests and climate Change (MoEF&CC ) AT <a href="http://envfor.nic.in">http://envfor.nic.in</a> . This shall be advertised within seven days from the date of issue of the clearance in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same should be forwarded to the Regional Office at Bhubaneswar.	Already complied. Copy of which Submitted to your office on 10.01.2018.
xv.	Project authorities shall inform the Regional Office as well as the Ministry: i)The date of financial closure.  ii)Final approval of the project by the concerned authorities  iii) The date of commencing the land development work.	Project to be done out of internal accrual. 1) Received NOC from WBPCB valid up to 31.08.2024. 2) Received Consent to Operate from WBPCB on 30.05.19 & valid up to 31.03.2024. Started on 02.04.2018.







# ENVIROCHECK

Recognised by MoEF&CC, WBPCB & JSPCB  
Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018

Annexure - 2

April-2023



## TEST REPORT

FORMAT NO : ENV/FM/38

Name of the Industry	: Electro Steel Castings Ltd. (Ferro Alloy Plant)	Type of Industry	: Ferro Alloy Plant
Address	: Kashberia, P.O. - Shivram Nagar, Haldia, Purba Medinipur - 721635	Sampling Date & Time	: 28.04.2023 (10:30 a.m. - 11:30 a.m.)
		Period of Analysis	: 29.04.2023 - 02.05.2023
		Date of Issue	: 04.05.2023
Sampling Plan & Procedure	: ENV/SOP/01	Deviation from the Sampling Method and Plan	: No
		Type of Sample	: Stack Emission
Sample Condition	: Sealed	Sample ID No.	: ENV/162/April/A/I
		Report No.	: ENV/162/April/TR(A)/I/23-24

### A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	: Raw Material Handling System
Shape of Stack	: Circular
Materials of Construction	: M.S.
Capacity	: --
Emission Due to	: Process Activity (Handling of Raw Materials)
Fuel Used	: N.A.
Working Fuel Consumption	: Nil
Pollution Control Device	: Bag Filter
Height of Stack (mtr.) (from G. L.)	: 30.0
Stack I.D. at sampling point (mtr.)	: 0.6096
Height of sampling port (mtr.) (from G.L.)	: 12.18
Permanent Platform & Ladder	: Yes

### B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Flue Gas Temperature	°C	IS : 11255 (Part 1)	: 36.0
2.	Barometric Pressure	mm of Hg.	--	: 755.0
3.	Velocity of Gas flow	m/s	IS : 11255 (Part 3)	: 20.23
4.	Quantity of Gas flow	Nm <sup>3</sup> /hr.	IS : 11255 (Part III)	: 20352.93
5.	Concentration of Particulate Matter	mg/Nm <sup>3</sup>	IS 11255 (Part - 1) : 2019 & ASTM D 3685/D 3685M-98 (reapproved 2005) : Sec. 11 (Vol.11.07) : 2017	: 11.36

Remarks : Result relates only to the sample tested.

Reviewed By :

*Indrani Bhattacharya*  
INDRANI BHATTACHARYA  
Dy. Technical Manager, Chemical

Authorised Signatory :

*Dr. Ajoy Paul*  
Dr. AJOY PAUL  
Quality Manager





## TEST REPORT

FORMAT NO: ENV/FM/38

Name of the Industry	: Electro Steel Castings Ltd. (Ferro Alloy Plant)	Type of Industry	: Ferro Alloy Plant
Address	: Kashberia, P.O. - Shivram Nagar, Haldia, Purba Medinipur - 721635	Sampling Date & Time	: 28.04.2023 (11:45 a.m. - 12:45 p.m.)
		Period of Analysis	: 29.04.2023 - 02.05.2023
		Date of Issue	: 04.05.2023
Sampling Plan & Procedure	: ENV/SOP/01	Deviation from the Sampling Method and Plan	: No
Sample Condition	: Sealed	Sample ID No.	: ENV/162/April/A/I
		Report No.	: ENV/162/April/TR(A)/1/23-24
		Type of Sample	: Stack Emission

### A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	: D. G. - 250 KVA (Acoustic Enclosure attached)
Shape of Stack	: Circular
Materials of Construction	: M.S.
Capacity	: 250 KVA
Emission Due to	: Combustion of H.S.D
Fuel Used	: H.S.D
Working Fuel Consumption	: 57 liter./hr.
Pollution Control Device	: Nil
Height of Stack (mtr.) (from G. L.)	: 10.36
Stack I.D. at sampling point (mtr.)	: 0.1524
Height of sampling port (mtr.) (from G.L.)	: 7.92
Permanent Platform & Ladder	: Yes

### B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Flue Gas Temperature	°C	IS : 11255 (Part 1)	115.0
2.	Barometric Pressure	mm of Hg.	--	755.0
3.	Velocity of Gas flow	m/s	IS : 11255 (Part 3)	11.52
4.	Quantity of Gas flow	Nm <sup>3</sup> /hr.	IS : 11255 (Part III)	575.44
5.	Concentration of SO <sub>2</sub>	mg/Nm <sup>3</sup>	IS 11255 (Part 2) : 2019	61.44
6.	Concentration of NO <sub>x</sub>	mg/Nm <sup>3</sup>	IS 11255 (Part 7) : 2017 / ASTM D 1608-98, Sec. 11 (Vol. 11.07) : 2017	72.23
7.	Concentration of CO <sub>2</sub>	% (v/v)	IS 13270 : 2019	7.8
8.	Concentration of O <sub>2</sub>	% (v/v)	EPA Method 3 : 2017	11.6
9.	Concentration of CO	% (v/v)	IS 13270 : 2019	<1.0
10.	Concentration of Particulate Matter	mg/Nm <sup>3</sup>	IS 11255 (Part - 1) : 2019 & ASTM D 3685/D 3685M-98 (reapproved 2005) : Sec. 11 (Vol.11.07) : 2017	43.42

Remarks : Result relates only to the sample tested.

Reviewed By :

*Indrani Bhattacharya*

INDRANI BHATTACHARYA  
Dy. Technical Manager, Chemical

Authorised Signatory :

*Dr. AJOY PAUL*  
Quality Manager





# ENVIROCHECK

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## TEST REPORT

FORMAT NO : ENV/FM/38

Name of the Industry	:	Electro Steel Castings Ltd. (Ferro Alloy Plant)	Type of Industry	:	Ferro Alloy Plant
Address	:	Kashberia, P.O. - Shivram Nagar, Haldia, Purba Medinipur - 721635	Sampling Date & Time	:	28.04.2023 (01:00 p.m. - 01:45 p.m.)
			Period of Analysis	:	29.04.2023 - 02.05.2023
			Date of Issue	:	04.05.2023
Sampling Plan & Procedure	:	ENV/SOP/01	Deviation from the Sampling Method and Plan	:	No
Sample Condition	:	Sealed	Sample ID No.	:	ENV/162/April/A/I
			Report No.	:	ENV/162/April/TR(A)/I/23-24
			Type of Sample	:	Stack Emission

### A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	:	SEAF - I	Height of Stack (mtr.) (from G. L.)	:	35.0
Shape of Stack	:	Circular	Stack I.D. at sampling point (mtr.)	:	1.80
Materials of Construction	:	M.S.	Height of sampling port (mtr.) (from G.L.)	:	30.0
Capacity	:	Rated - 9.0 MVA (Running - 9.0 MVA)			
Emission Due to	:	Melting of Coke, Coal, Mn-Ore, Quartz & Dolomite			
Fuel Used	:	Electrically Operated	Permanent Platform & Ladder	:	Yes
Working Fuel Consumption	:	N.A.			
Pollution Control Device	:	Bag Filter			

### B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1. ✓	Flue Gas Temperature	°C	IS : 11255 (Part 1)	95.0
2. ✓	Barometric Pressure	mm of Hg.	--	755.0
3. ✓	Velocity of Gas flow	m/s	IS : 11255 (Part 3)	14.02
4. ✓	Quantity of Gas flow	Nm <sup>3</sup> /hr.	IS : 11255 (Part III)	103167.05
5. ✓	Concentration of SO <sub>2</sub>	mg/Nm <sup>3</sup>	IS 11255 (Part 2) : 2019	126.03
6. ✓	Concentration of NO <sub>x</sub>	mg/Nm <sup>3</sup>	IS 11255 (Part 7) : 2017 / ASTM D 1608-98, Sec. 11 (Vol. 11.07) : 2017	52.56
7. ✓	Concentration of CO <sub>2</sub>	% (v/v)	IS 13270 : 2019	1.6
8. ✓	Concentration of O <sub>2</sub>	% (v/v)	EPA Method 3 : 2017	15.4
9. ✓	Concentration of CO	% (v/v)	IS 13270 : 2019	<1.0
10.	Concentration of Particulate Matter	mg/Nm <sup>3</sup>	IS 11255 (Part - 1) : 2019 & ASTM D 3685/D 3685M-98 (reapproved 2005) : Sec. 11 (Vol.11.07) : 2017	16.98

Remarks : Result relates only to the sample tested.

Reviewed By :

*Indrani Bhattacharya*

INDRANI BHATTACHARYA  
Dy. Technical Manager, Chemical

Authorised Signatory :

*Dr. Ajoy Paul*

Dr. AJOY PAUL  
Quality Manager

<End of Report>

Page 3 of 3







# ENVIROCHECK

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Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018

(FAP) Annexure-2

July-23



## TEST REPORT

FORMAT NO : ENV/FM/38

Name of the Industry	: Electro Steel Castings Ltd. (Ferro Alloy Plant)	Type of Industry	: Ferro Alloy Plant
Address	: Kashberia, P.O. - Shibram Nagar, Haldia, Purba Medinipur - 721635	Sampling Date	: 26.07.2023 (12:10 p.m. - 12:35 p.m.)
		Period of Analysis	: 28.07.2023 - 29.07.2023
		Date of Issue	: 31.07.2023
Sampling Plan & Procedure	: ENV/SOP/01	Deviation from the Sampling Method and Plan	: No
		Type of Sample	: Stack Emission
Sample Condition	: Sealed	Sample ID No.	: ENV/80/July/A/I
		Report No.	: ENV/80/July/TR(A)/I/23-24

### A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	: SEAF - I
Shape of Stack	: Circular
Materials of Construction	: M.S.
Capacity	: Rated - 9.0 MVA [Running - 9.0 MVA]
Emission Due to	: Melting of Coke, Coal, Mn-Ore, Quartz & Dolomite
Fuel Used	: Electrically Operated
Working Fuel Consumption	: N.A.
Pollution Control Device	: Bag Filter
Height of Stack (mtr.) (from G. L.)	: 35.0
Stack I.D. at sampling point (mtr.)	: 1.80
Height of sampling port (mtr.) (from G.L.)	: 30.0
Permanent Platform & Ladder	: Yes

### B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS (Sample - I)
1.	Flue Gas Temperature	°C	IS : 11255 (Part 1)	91.0
2.	Barometric Pressure	mm of Hg.	--	752.0
3.	Velocity of Gas flow	m/s	IS : 11255 (Part 3)	12.68
4.	Quantity of Gas flow	Nm <sup>3</sup> /hr.	IS : 11255 (Part III)	92983.43
5.	Concentration of SO <sub>2</sub>	mg/Nm <sup>3</sup>	IS 11255 (Part 2) : 2019	161.85
6.	Concentration of NO <sub>x</sub>	mg/Nm <sup>3</sup>	IS 11255 (Part 7) : 2017 / ASTM D 1608-98, Sec. 11 (Vol. 11.07) : 2017	86.64
7.	Concentration of CO <sub>2</sub>	% (v/v)	IS 13270 : 2019	1.8
8.	Concentration of CO	% (v/v)	IS 13270 : 2019	<1.0
9.	Concentration of O <sub>2</sub>	% (v/v)	EPA Method 3 : 2017	17.6
10.	Moisture	%	Emission Control Part - III, CPCB	1.21
11.	Concentration of Particulate Matter	mg/Nm <sup>3</sup>	IS 11255 (Part - 1) : 2019 & ASTM D 3685/D 3685M-98 (reapproved 2005) : Sec. 11 (Vol.11.07) : 2017	9.71

Remarks : Result relates only to the sample tested.

Reviewed By :

*Indrani Bhattacharya*  
INDRANI BHATTACHARYA  
Dy. Technical Manager, Chemical

Authorised Signatory :

*Dr. Sumit Chowdhury*  
Dr. SUMIT CHOWDHURY  
Technical Manager

<End of Report>





# ENVIROCHECK

Recognised by MoEF&CC, WBPCB & JSPCB  
Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018



Aug-2023

## TEST REPORT

FORMAT NO: ENV/FM/38

Name of the Industry	: Electro Steel Castings Ltd. (Ferro Alloy Plant)	Type of Industry	: Ferro Alloy Plant
Address	: Kashberia, P.O. - Shivram Nagar, Haldia, Purba Medinipur - 721635	Sampling Date & Time	: 16.08.2023
		Period of Analysis	: 19.08.2023 - 19.08.2023
		Date of Issue	: 21.08.2023
Sampling Plan & Procedure	: ENV/SOP/01	Deviation from the Sampling Method and Plan	: No
Sample Condition	: Sealed	Sample ID No.	: ENV/35/Aug./A/I
		Report No.	: ENV/35/Aug./TR(A)/I/23-24

### A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	: SEAF - I
Shape of Stack	: Circular
Materials of Construction	: M.S.
Capacity	: Rated - 9.0 MVA (Running - 4.5 MVA)
Emission Due to	: Melting of Coke, Coal, Mn-Ore, Quartz & Dolomite
Fuel Used	: Electrically Operated
Working Fuel Consumption	: N.A.
Pollution Control Device	: Bag Filter
Height of Stack (mtr.) (from G. L.)	: 35.0
Stack I.D. at sampling point (mtr.)	: 1.80
Height of sampling port (mtr.) (from G.L.)	: 30.0
Permanent Platform & Ladder	: Yes

### B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Flue Gas Temperature	°C	IS : 11255 (Part 1)	78.0
2.	Barometric Pressure	mm of Hg.	--	754.0
3.	Velocity of Gas flow	m/s	IS : 11255 (Part 3)	12.61
4.	Quantity of Gas flow	Nm <sup>3</sup> /hr.	IS : 11255 (Part III)	95727.74
5.	Concentration of SO <sub>2</sub>	mg/Nm <sup>3</sup>	IS 11255 (Part 2) : 2019	110.65
6.	Concentration of NO <sub>x</sub>	mg/Nm <sup>3</sup>	IS 11255 (Part 7) : 2017 / ASTM D 1608-98, Sec. 11 (Vol. 11.07) : 2017	63.07
7.	Concentration of CO <sub>2</sub>	% (v/v)	IS 13270 : 2019	1.2
8.	Concentration of O <sub>2</sub>	% (v/v)	EPA Method 3 : 2017	16.8
9.	Concentration of CO	% (v/v)	IS 13270 : 2019	<1.0
10.	Moisture	%	Emission Control Part - III, CPCB	1.51
11.	Concentration of Particulate Matter	mg/Nm <sup>3</sup>	IS 11255 (Part - 1) : 2019 & ASTM D 3685/D 3685M-98 (reapproved 2005) : Sec. 11 (Vol.11.07) : 2017	6.87

Remarks : Result relates only to the sample tested.

Reviewed By:

DURBADAL CHAKRABORTY  
Dy. Quality Manager

Authorised Signatory:

INDRANI BHATTACHARYA  
Dy. Technical Manager, Chemical







# ENVIROCHECK

Recognised by MoEF&CC, WBPCB & JSPCB  
Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018



## TEST REPORT

FORMAT NO : ENV/FM/38

Name of the Industry	:	Electro Steel Castings Ltd. (Ferro Alloy Plant)	Type of Industry	:	Ferro Alloy Plant
Address	:	Kashberia, P.O. - Shivram Nagar, Haldia, Purba Medinipur - 721635	Sampling Date & Time	:	16.08.2023
			Period of Analysis	:	19.08.2023 - 19.08.2023
			Date of Issue	:	21.08.2023
Sampling Plan & Procedure	:	ENV/SOP/01	Deviation from the Sampling Method and Plan	:	No
Sample Condition	:	Sealed	Sample ID No.	:	ENV/35/Aug./A/II
			Report No.	:	ENV/35/Aug./TR(A)/II/23-24
			Type of Sample	:	Stack Emission

### A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	:	Raw Material Handling System
Shape of Stack	:	Circular
Materials of Construction	:	M.S.
Capacity	:	--
Emission Due to	:	Process Activity (Handling of Raw Materials)
Fuel Used	:	N.A.
Working Fuel Consumption	:	Nil
Pollution Control Device	:	Bag Filter
		Height of Stack (mtr.) (from G. L.) : 30.0
		Stack I.D. at sampling point (mtr.) : 0.6096
		Height of sampling port (mtr.) (from G.L.) : 12.18
		Permanent Platform & Ladder : Yes

### B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Flue Gas Temperature	°C	IS : 11255 (Part 1)	46.0
2.	Barometric Pressure	mm of Hg.	--	754.0
3.	Velocity of Gas flow	m/s	IS : 11255 (Part 3)	23.11
4.	Quantity of Gas flow	Nm <sup>3</sup> /hr.	IS : 11255 (Part III)	22540.02
5.	Concentration of Particulate Matter	mg/Nm <sup>3</sup>	IS 11255 (Part - 1) : 2019 & ASTM D 3685/D 3685M-98 (reapproved 2005) : Sec. 11 (Vol.11.07) : 2017	18.48

Remarks : Result relates only to the sample tested.

Reviewed By :

DURBADAL CHAKRABORTY  
Dy. Quality Manager

Authorised Signatory :

INDRANI BHATTACHARYA  
Dy. Technical Manager, Chemical







# ENVIROCHECK

Recognised by MoEF&CC, WBPCB & JSPCB  
Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018



## TEST REPORT

FORMAT NO : ENV/FM/38

Name of the Industry	:	Electro Steel Castings Ltd. (Ferro Alloy Plant)	Type of Industry	:	Ferro Alloy Plant
Address	:	Kashberia, P.O. - Shivram Nagar, Haldia, Purba Medinipur - 721635	Sampling Date & Time	:	16.08.2023
			Period of Analysis	:	19.08.2023 - 19.08.2023
			Date of Issue	:	21.08.2023
Sampling Plan & Procedure	:	ENV/SOP/01	Deviation from the Sampling Method and Plan	:	No
Sample Condition	:	Sealed	Sample ID No.	:	ENV/35/Aug./A/III
			Report No.	:	ENV/35/Aug./TR(A)/III/23-24
			Type of Sample	:	Stack Emission

### A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	:	D. G. - 250 KVA (Acoustic Enclosure attached)
Shape of Stack	:	Circular
Materials of Construction	:	M.S.
Capacity	:	250 KVA
Emission Due to	:	Combustion of H.S.D
Fuel Used	:	H.S.D
Working Fuel Consumption	:	57 liter./hr.
Pollution Control Device	:	Nil
		Height of Stack (mtr.) (from G. L.) : 10.36
		Stack I.D. at sampling point (mtr.) : 0.1524
		Height of sampling port (mtr.) (from G.L.) : 7.92
		Permanent Platform & Ladder : Yes

### B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Flue Gas Temperature	°C	IS : 11255 (Part 1)	107.0
2.	Barometric Pressure	mm of Hg.	--	754.0
3.	Velocity of Gas flow	m/s	IS : 11255 (Part 3)	11.43
4.	Quantity of Gas flow	Nm <sup>3</sup> /hr.	IS : 11255 (Part III)	1731.10
5.	Concentration of SO <sub>2</sub>	mg/Nm <sup>3</sup>	IS 11255 (Part 2) : 2019	51.43
6.	Concentration of NO <sub>x</sub>	mg/Nm <sup>3</sup>	IS 11255 (Part 7) : 2017 / ASTM D 1608-98, Sec. 11 (Vol. 11.07) : 2017	56.07
7.	Concentration of CO <sub>2</sub>	% (v/v)	IS 13270 : 2019	7.4
8.	Concentration of O <sub>2</sub>	% (v/v)	EPA Method 3 : 2017	11.4
9.	Concentration of CO	% (v/v)	IS 13270 : 2019	<1.0
10.	Moisture	%	Emission Control Part - III, CPCB	Nil
11.	Concentration of Particulate Matter	mg/Nm <sup>3</sup>	IS 11255 (Part - 1) : 2019 & ASTM D 3685/D 3685M-98 (reapproved 2005) : Sec. 11 (Vol.11.07) : 2017	20.25
Remarks : Result relates only to the sample tested.				

Reviewed By:

DURBADAL CHAKRABORTY  
Dy. Quality Manager

Authorised Signatory:

Indrani Bhattacharya

INDRANI BHATTACHARYA  
Dy. Technical Manager, Chemical

<End of Report>





Annexure-3

# AMBIENT AIR QUALITY

## SUMMARY REPORT

April - 2023 to September - 2023

**Electrosteel Castings Ltd.**  
**Ferro Alloy Plant**  
**Haldia, Kasberia, P.O. – Shivramnagar,**  
**Pin - 721635**







**Electrosteel Castings Limited (Ferro Alloy Plant)**  
**Haldia, Kasberia, P.O. – Shivramnagar, Pin – 721 635**

**SUMMARY REPORT – APRIL, 2023**

Parameters	Dakshin Kashberia- South side of the Factory (Outside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	03.04.2023	06.04.2023	11.04.2023	14.03.2023	19.04.2023	22.04.2023	24.04.2023	27.04.2023		
PM2.5 (µg/m3)	36.50	34.20	39.20	41.50	46.20	40.10	38.50	42.50	39.84	60
PM10 (µg/m3)	68.50	63.20	72.50	76.50	74.20	67.50	60.10	73.20	69.46	100
SO2 (µg/m3)	6.50	5.80	6.80	6.20	6.50	7.20	6.80	6.20	6.50	80
NOx (µg/m3)	26.50	28.20	21.50	23.50	25.0	28.50	26.20	25.0	25.55	80
Parameters	Main Gate of Ferro Alloy Plant (Inside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	03.04.2023	06.04.2023	11.04.2023	14.03.2023	19.04.2023	22.04.2023	24.04.2023	27.04.2023		
PM2.5 (µg/m3)	41.20	49.50	43.60	42.50	48.20	47.50	46.50	43.20	45.28	60
PM10 (µg/m3)	73.50	81.20	76.20	70.10	74.50	78.20	72.50	71.80	74.75	100
SO2 (µg/m3)	7.20	8.50	9.20	6.80	7.50	7.20	6.50	6.20	7.39	80
NOx (µg/m3)	32.50	30.0	28.50	26.20	25.0	26.50	24.80	23.50	27.13	80
Parameters	Kashberia Uttarpally (North Side) (Outside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	03.04.2023	06.04.2023	11.04.2023	14.03.2023	19.04.2023	22.04.2023	24.04.2023	27.04.2023		
PM2.5 (µg/m3)	32.50	46.20	45.10	42.80	41.80	45.10	52.60	53.20	44.91	60
PM10 (µg/m3)	69.50	76.20	70.10	75.20	73.50	74.30	79.20	74.50	74.06	100
SO2 (µg/m3)	7.20	6.50	6.20	5.80	4.80	6.50	7.20	6.80	6.38	80
NOx (µg/m3)	23.50	21.50	25.0	23.50	20.0	21.80	26.50	25.0	23.35	80
Parameters	Kishmat Shibramnagar West side (Outside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	03.04.2023	06.04.2023	11.04.2023	14.03.2023	19.04.2023	22.04.2023	24.04.2023	27.04.2023		
PM2.5 (µg/m3)	36.20	42.50	48.20	40.10	44.50	49.20	42.60	45.20	43.56	60
PM10 (µg/m3)	68.20	71.50	78.20	74.50	73.20	80.10	74.50	76.50	74.59	100
SO2 (µg/m3)	8.20	7.80	6.50	9.20	6.20	8.20	6.50	6.20	7.35	80
NOx (µg/m3)	30.0	31.50	28.50	26.50	23.50	25.0	23.50	21.50	26.25	80

Continued page - 2

H.O. : 63/B, Rastraguru Avenue, Kolkata - 700028 ( 033-25792891/25497490, Fax : 033-25299141  
 Laboratory : 189,190&192 Rastraguru Avenue, Kolkata - 700028 ( 033-25792889  
 Email : info@envirocheck.in/envirocheck50@gmail.com / Website : www.envirocheck.in  
 Branch Office : Siliguri ▪ Haldia ▪ Durgapur ▪ Dhanbad ▪ Gangtok ▪ Port Blair ▪ Dehradun ▪ New Delhi







## SUMMARY REPORT - MAY, 2023

Parameters	Dakshin Kashberia- South side of the Factory (Outside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	02.05.2023	06.05.2023	08.05.2023	11.05.2023	17.05.2023	20.05.2023	23.05.2023	26.05.2023		
PM2.5 (µg/m3)	36.50	34.20	31.80	46.20	42.50	39.20	35.20	48.50	39.26	60
PM10 (µg/m3)	73.50	69.20	63.80	78.20	75.10	69.20	65.10	71.50	70.70	100
SO2 (µg/m3)	6.20	5.80	6.50	7.20	7.60	6.50	7.80	6.20	6.73	80
NOx (µg/m3)	25.0	26.50	21.80	23.50	22.50	20.0	25.0	24.20	23.56	80
Parameters	Main Gate of Ferro Alloy Plant (Inside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	02.05.2023	06.05.2023	08.05.2023	11.05.2023	17.05.2023	20.05.2023	23.05.2023	26.05.2023		
PM2.5 (µg/m3)	53.80	49.50	46.20	44.50	51.20	51.80	53.20	54.20	50.55	60
PM10 (µg/m3)	78.20	74.50	73.20	76.50	71.80	69.50	79.20	74.50	74.68	100
SO2 (µg/m3)	11.80	9.50	12.50	8.50	11.80	10.0	9.50	15.0	11.08	80
NOx (µg/m3)	36.50	31.80	35.0	29.20	35.0	32.80	30.0	38.50	33.60	80
Parameters	Kashberia Uttarpally (North Side) (Outside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	02.05.2023	06.05.2023	08.05.2023	11.05.2023	17.05.2023	20.05.2023	23.05.2023	26.05.2023		
PM2.5 (µg/m3)	36.20	38.50	41.60	44.50	49.20	43.50	48.20	45.80	43.44	60
PM10 (µg/m3)	65.20	68.50	72.60	74.50	79.20	67.50	74.20	75.60	72.16	100
SO2 (µg/m3)	6.80	7.20	6.50	7.80	8.50	6.80	7.60	7.20	7.30	80
NOx (µg/m3)	25.0	26.50	23.50	21.80	30.0	25.0	21.50	22.80	24.51	80
Parameters	Kishmat Shibramnagar West side (Outside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	02.05.2023	06.05.2023	08.05.2023	11.05.2023	17.05.2023	20.05.2023	23.05.2023	26.05.2023		
PM2.5 (µg/m3)	36.20	34.50	43.60	49.50	45.20	41.60	39.50	35.20	40.66	60
PM10 (µg/m3)	68.20	71.50	74.50	78.20	73.60	70.10	69.50	63.20	71.10	100
SO2 (µg/m3)	7.20	5.80	5.60	6.50	6.20	6.80	5.80	6.50	6.30	80
NOx (µg/m3)	26.50	25.0	21.80	22.80	20.0	23.80	21.50	23.50	23.11	80

Continued page - 3







## SUMMARY REPORT – JUNE, 2023

Parameters	Dakshin Kashberia- South side of the Factory (Outside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	02.06.2023	06.06.2023	10.06.2023	14.06.2023	16.06.2023	19.06.2023	22.06.2023	28.06.2023		
PM2.5 (µg/m3)	35.20	37.50	38.50	32.80	35.80	39.50	34.80	29.20	35.41	60
PM10 (µg/m3)	68.20	69.50	71.80	62.80	64.50	76.20	61.80	58.20	66.625	100
SO2 (µg/m3)	8.20	11.50	12.50	7.80	8.20	11.80	6.50	4.80	8.91	80
NOx (µg/m3)	26.50	26.50	30.0	25.0	26.50	33.50	23.50	12.50	25.50	80
Parameters	Main Gate of Ferro Alloy Plant (Inside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	02.06.2023	06.06.2023	10.06.2023	14.06.2023	16.06.2023	19.06.2023	22.06.2023	28.06.2023		
PM2.5 (µg/m3)	36.50	33.60	39.50	39.50	37.20	38.20	35.20	32.80	36.56	60
PM10 (µg/m3)	76.50	74.30	79.50	68.20	69.10	73.50	63.50	64.20	71.10	100
SO2 (µg/m3)	12.50	11.80	9.50	6.80	7.20	9.50	6.20	5.20	8.59	80
NOx (µg/m3)	32.50	31.50	30.0	26.50	28.50	33.50	25.0	20.0	28.44	80
Parameters	Kashberia Uttarpally (North Side) (Outside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	02.06.2023	06.06.2023	10.06.2023	14.06.2023	16.06.2023	19.06.2023	22.06.2023	28.06.2023		
PM2.5 (µg/m3)	36.20	39.50	37.20	31.50	29.60	32.50	31.80	30.50	33.60	60
PM10 (µg/m3)	69.20	74.50	71.20	68.50	61.80	70.10	65.20	59.10	67.45	100
SO2 (µg/m3)	8.20	6.80	7.50	7.20	6.80	9.20	5.20	4.80	6.96	80
NOx (µg/m3)	30.0	26.50	28.50	23.80	22.50	31.50	20.0	16.50	24.91	80
Parameters	Kishmat Shibramnagar West side (Outside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	02.06.2023	06.06.2023	10.06.2023	14.06.2023	16.06.2023	19.06.2023	22.06.2023	28.06.2023		
PM2.5 (µg/m3)	32.50	34.80	33.20	31.50	29.50	37.50	33.50	28.60	32.64	60
PM10 (µg/m3)	67.50	72.80	65.10	63.50	60.10	74.80	61.50	58.20	65.44	100
SO2 (µg/m3)	9.20	8.50	6.80	5.20	5.80	8.50	6.20	4.80	6.875	80
NOx (µg/m3)	30.0	31.50	26.50	25.0	21.80	30.0	18.50	16.50	24.975	80

Continued page - 4





## SUMMARY REPORT – JULY, 2023

Parameters	Dakshin Kashberia- South side of the Factory (Outside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	03.07.2023	05.07.2023	13.07.2023	15.07.2023	18.07.2023	21.07.2023	24.07.2023	26.07.2023		
PM2.5 (µg/m3)	31.80	23.80	34.50	37.50	39.20	35.20	38.50	41.20	35.21	60
PM10 (µg/m3)	56.10	49.50	58.20	62.80	71.50	68.20	69.20	73.50	63.625	100
SO2 (µg/m3)	6.20	4.80	7.20	6.80	7.50	6.50	6.20	7.80	6.625	80
NOx (µg/m3)	23.50	20.0	25.0	22.50	26.50	25.0	23.50	26.50	24.06	80
Parameters	Main Gate of Ferro Alloy Plant (Inside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	03.07.2023	05.07.2023	13.07.2023	15.07.2023	18.07.2023	21.07.2023	24.07.2023	26.07.2023		
PM2.5 (µg/m3)	38.20	31.60	38.20	46.50	49.50	48.50	39.20	37.50	41.15	60
PM10 (µg/m3)	69.50	59.20	73.50	70.20	78.20	71.20	74.20	76.80	71.60	100
SO2 (µg/m3)	9.20	6.80	10.0	12.50	14.20	12.50	8.50	7.80	10.19	80
NOx (µg/m3)	35.0	25.0	32.80	35.0	32.80	30.0	26.50	25.0	30.26	80
Parameters	Kashberia Uttarpally (North Side) (Outside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	03.07.2023	05.07.2023	13.07.2023	15.07.2023	18.07.2023	21.07.2023	24.07.2023	26.07.2023		
PM2.5 (µg/m3)	32.80	28.50	36.50	39.20	36.50	38.50	37.50	43.50	36.625	60
PM10 (µg/m3)	61.50	51.80	68.20	71.50	68.20	73.20	69.20	74.20	67.225	100
SO2 (µg/m3)	7.20	5.20	8.20	7.50	6.80	6.20	6.80	7.20	6.89	80
NOx (µg/m3)	25.0	20.0	28.50	26.50	25.0	23.50	29.20	30.0	25.96	80
Parameters	Kishmat Shibramnagar West side (Outside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	03.07.2023	05.07.2023	13.07.2023	15.07.2023	18.07.2023	21.07.2023	24.07.2023	26.07.2023		
PM2.5 (µg/m3)	36.20	26.80	37.50	34.50	32.80	34.50	33.60	31.50	33.425	60
PM10 (µg/m3)	69.20	53.80	74.80	71.50	67.50	63.80	64.50	62.80	65.99	100
SO2 (µg/m3)	5.80	4.80	6.20	6.50	7.20	6.80	6.50	6.20	6.25	80
NOx (µg/m3)	23.50	18.50	21.50	20.0	23.50	21.50	25.0	21.80	21.91	80

Continued page - 5

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## SUMMARY REPORT - AUGUST, 2023

Parameters	Dakshin Kashberia- South side of the Factory (Outside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	02.08.2023	05.08.2023	08.08.2023	11.08.2023	14.08.2023	17.08.2023	22.08.2023	25.08.2023		
PM <sub>2.5</sub> (µg/m <sup>3</sup> )	30.20	29.50	31.80	28.50	32.60	34.50	31.20	34.80	31.64	60
PM <sub>10</sub> (µg/m <sup>3</sup> )	61.20	59.50	50.10	48.20	51.20	62.50	53.20	57.50	55.43	100
SO <sub>2</sub> (µg/m <sup>3</sup> )	5.20	6.20	6.50	4.80	5.20	6.20	5.80	5.20	5.64	80
NO <sub>x</sub> (µg/m <sup>3</sup> )	23.50	26.20	26.80	21.50	23.80	25.0	21.80	23.50	24.01	80
Parameters	Main Gate of Ferro Alloy Plant (Inside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	02.08.2023	05.08.2023	08.08.2023	11.08.2023	14.08.2023	17.08.2023	22.08.2023	25.08.2023		
PM <sub>2.5</sub> (µg/m <sup>3</sup> )	31.20	33.60	28.50	25.20	26.50	23.50	24.10	28.30	27.61	60
PM <sub>10</sub> (µg/m <sup>3</sup> )	61.50	64.20	61.20	59.80	60.10	57.20	54.30	57.20	59.44	100
SO <sub>2</sub> (µg/m <sup>3</sup> )	6.20	7.20	5.80	5.20	4.80	5.20	5.60	5.20	5.65	80
NO <sub>x</sub> (µg/m <sup>3</sup> )	20.0	26.50	25.0	24.20	23.50	21.80	26.50	23.80	23.91	80
Parameters	Kashberia Uttarpally (North Side) (Outside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	02.08.2023	05.08.2023	08.08.2023	11.08.2023	14.08.2023	17.08.2023	22.08.2023	25.08.2023		
PM <sub>2.5</sub> (µg/m <sup>3</sup> )	30.20	26.50	23.80	21.50	25.30	21.80	28.50	24.50	25.26	60
PM <sub>10</sub> (µg/m <sup>3</sup> )	61.20	54.60	50.10	52.80	56.20	51.80	59.50	53.20	54.93	100
SO <sub>2</sub> (µg/m <sup>3</sup> )	7.20	6.50	6.20	8.50	6.50	7.20	6.80	6.20	6.89	80
NO <sub>x</sub> (µg/m <sup>3</sup> )	30.0	26.50	25.0	32.50	25.0	26.50	23.50	25.0	26.75	80
Parameters	Kishmat Shibramnagar West side (Outside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	02.08.2023	05.08.2023	08.08.2023	11.08.2023	14.08.2023	17.08.2023	22.08.2023	25.08.2023		
PM <sub>2.5</sub> (µg/m <sup>3</sup> )	25.20	21.60	19.50	18.20	26.50	22.60	26.10	23.80	22.94	60
PM <sub>10</sub> (µg/m <sup>3</sup> )	53.60	51.80	50.60	49.50	56.80	52.10	58.20	54.20	53.35	100
SO <sub>2</sub> (µg/m <sup>3</sup> )	5.60	5.20	4.80	5.20	5.60	5.20	6.20	5.20	5.38	80
NO <sub>x</sub> (µg/m <sup>3</sup> )	22.50	23.50	20.0	21.80	23.50	25.0	26.50	20.0	22.85	80

Continued page - 6







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MNCB-130  
ISO 45001:2018

## SUMMARY REPORT - SEPTEMBER, 2023

Parameters	Dakshin Kashberia- South side of the Factory (Outside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	02.09.2023	05.09.2023	08.09.2023	11.09.2023	14.09.2023	20.09.2023	23.09.2023	26.09.2023		
PM2.5 (µg/m <sup>3</sup> )	26.20	21.60	23.50	39.20	26.20	29.10	21.80	43.60	28.90	60
PM10 (µg/m <sup>3</sup> )	58.20	32.50	41.20	65.10	42.50	48.20	36.50	67.20	48.925	100
SO <sub>2</sub> (µg/m <sup>3</sup> )	7.20	<4.0	4.80	7.80	<4.0	<4.0	<4.0	8.20	5.50	80
NO <sub>x</sub> (µg/m <sup>3</sup> )	29.20	16.50	20.0	31.60	18.20	21.50	20.0	31.80	23.60	80
Parameters	Main Gate of Ferro Alloy Plant (Inside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	02.09.2023	05.09.2023	08.09.2023	11.09.2023	14.09.2023	20.09.2023	23.09.2023	26.09.2023		
PM2.5 (µg/m <sup>3</sup> )	38.20	30.60	29.50	42.80	32.60	21.50	23.80	41.80	32.60	60
PM10 (µg/m <sup>3</sup> )	60.10	46.20	42.80	68.20	49.50	36.80	41.60	64.50	51.21	100
SO <sub>2</sub> (µg/m <sup>3</sup> )	8.20	<4.0	<4.0	9.20	4.80	<4.0	<4.0	7.80	5.75	80
NO <sub>x</sub> (µg/m <sup>3</sup> )	31.50	20.0	21.80	32.50	25.0	19.20	23.50	30.0	25.44	80
Parameters	Kashberia Uttarpally (North Side) (Outside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	02.09.2023	05.09.2023	08.09.2023	11.09.2023	14.09.2023	20.09.2023	23.09.2023	26.09.2023		
PM2.5 (µg/m <sup>3</sup> )	28.20	19.20	26.50	31.20	25.10	20.60	29.50	31.80	26.51	60
PM10 (µg/m <sup>3</sup> )	52.80	31.50	43.60	59.80	46.20	31.60	47.50	62.90	46.988	100
SO <sub>2</sub> (µg/m <sup>3</sup> )	6.20	4.80	5.20	7.20	5.20	<4.0	4.80	6.50	5.488	80
NO <sub>x</sub> (µg/m <sup>3</sup> )	23.50	18.20	21.50	25.0	21.80	20.0	22.50	29.20	22.71	80
Parameters	Kishmat Shibramnagar West side (Outside Factory Premises)								Avg	Limit as per NAAQ Standards (24 hours) (Schedule VII)
	02.09.2023	05.09.2023	08.09.2023	11.09.2023	14.09.2023	20.09.2023	23.09.2023	26.09.2023		
PM2.5 (µg/m <sup>3</sup> )	30.10	28.20	31.20	38.50	32.60	19.20	18.50	37.20	29.438	60
PM10 (µg/m <sup>3</sup> )	48.20	43.60	45.10	57.20	54.10	34.50	30.10	63.20	47.0	100
SO <sub>2</sub> (µg/m <sup>3</sup> )	6.20	5.20	4.80	6.50	4.80	<4.0	<4.0	7.60	5.388	80
NO <sub>x</sub> (µg/m <sup>3</sup> )	26.50	21.80	18.50	30.0	19.20	15.0	16.50	30.0	22.188	80

Date : 30.09.2023

Authorized Signatory:

Dr. ASOY PAUL  
Scientist

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JUNE-2022

Annexure-4

## TEST REPORT

I.	Name of the Industry/Factory/Company	:	Electro Steel Castings Limited (Ferro Alloy Plant)
II.	Address	:	Works - Kashberia, P.O - Shivramnagar, Haldia, District - PurbaMedinipore, Pin - 721635
III.	Date of Sampling	:	02/06/2023
IV.	Reporting Date	:	12/06/2023
V.	Report No	:	ENV/74/M/(TR)N/23-24
VI.	Method No	:	IS 15575 (Part 2), 2022
VII.	Time of Duration of Noise	:	20 Minutes
VIII.	Height from Ground Level	:	4feet
IX.	Distance of Source	:	3 Meter
X.	Type of Industry	:	Ferro Alloy Plant
XI.	Sample Monitoring by	:	Mr. Kaushik Podder

### RESULT OF AMBIENT NOISE LEVEL STUDY

#### MONITORING IN FERRO-ALLOY PLANT (DAY TIME)

Sl. No.	Location	S1 7:00 A.M	S2 9:00 A.M	S3 11:00 A.M	S4 1:00 P.M	S5 3:00 P.M	S6 5:00 P.M	S7 6:00 P.M	S8 7:00 P.M	S9 8:00 P.M	S10 9:00 P.M	Min dB(A)	Max dB(A)	Average dB(A)	Leq dB(A)
1.	Main Gate (West Side)	57.1	55.0	54.2	54.8	55.6	55.5	56.4	57.0	54.6	55.2	54.2	57.1	55.50	55.65
2.	East Side Boundary Wall	67.2	67.0	66.8	68.1	67.4	66.3	67.5	66.2	66.4	66.6	66.2	68.1	66.98	66.99
3.	South Side Boundary Wall (Towards COP Coal Shed)	63.2	62.1	61.0	61.6	63.4	62.7	62.9	61.3	62.8	63.0	61.0	63.4	62.36	62.47
4.	North Side Boundary Wall (Towards Pattern Shop)	58.2	59.4	59.6	58.7	58.0	59.7	60.2	60.4	61.7	60.9	58.0	61.7	59.70	59.82
5.	Limit	75													

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RESULT OF NOISE LEVEL STUDY															
MONITORING IN FERRO-ALLOY PLANT (NIGHT TIME)															
Sl. No.	Location	S1 10:00 P.M	S2 10:30 P.M	S3 11:00 P.M	S4 11:30 P.M	S5 12:00 P.M	S6 12:30 A.M	S7 1:00 A.M	S8 1:30 A.M	S9 2:00 A.M	S10 2:30 A.M	Min dB(A)	Max dB(A)	Average dB(A)	Leq dB(A)
1.	Main Gate (West Side)	53.1	52.4	55.5	53.5	52.1	52.0	51.8	51.6	50.2	51.0	50.2	55.5	52.40	52.56
2.	East Side Boundary Wall	64.0	65.4	63.2	64.7	63.1	62.7	62.0	62.8	61.2	61.4	61.2	65.4	63.09	63.25
3.	South Side Boundary Wall (Towards COP Coal Shed)	58.1	55.3	57.1	56.2	57.0	55.3	55.2	56.1	56.6	56.7	55.2	58.1	56.40	56.45
4.	North Side Boundary Wall (Towards Pattern Shop)	53.1	54.1	55.1	53.4	54.2	55.0	55.2	53.7	54.9	54.0	53.1	55.2	54.19	54.33
5.	Limit	70													
** Mean of Leq - Equivalent to Sound Energy Limit in Leq dB(A)															
Category Area										Day Time dB(A)		Night Time dB(A)			
A. Industrial Area										75		70			
B. Commercial Area										65		55			
C. Residential Area										55		45			
D. Silence Zone										50		40			
**Day Time is reckoned in between 6:00 A.M & 10:00 P.M										**Night Time is reckoned in between 10:00 P.M & 6:00 A.M					
(Central Pollution Control Board, Ministry of Environment & Forests Government of India) & (Department of Environment, Government of West Bengal)															

Report Print Date: 12/06/2023

>End of Report<



Authorized Signatory with Stamp

Dr. AJAY PAUL  
Quality Manager

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ISO 9001:2015

Sep-23  
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ISO 14001:2015

IAS  
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ISO 45001:2018

## TEST REPORT

I.	Name of the Industry/Factory/Company	:	Electro Steel Castings Limited (Ferro Alloy Plant)
II.	Address	:	Works - Kashberia, P.O - Shivramnagar, Haldia, District - Purba Medinipore, Pin - 721635
III.	Date of Sampling	:	06/09/2023
IV.	Reporting Date	:	10/09/2023
V.	Report No	:	ENV/12/Sep/(TR)N/23-24
VI.	Method No	:	IS 15575 (Part 2), 2022
VII.	Time of Duration of Noise	:	20 Minutes
VIII.	Height from Ground Level	:	4feet
IX.	Distance of Source	:	3 Meter
X.	Type of Industry	:	Ferro Alloy Plant
XI.	Sample Monitoring by	:	Mr. Kaushik Podder

### RESULT OF AMBIENT NOISE LEVEL STUDY

MONITORING IN FERRO-ALLOY PLANT (DAY TIME)															
Sl. No.	Location	S1 7:00 A.M	S2 9:00 A.M	S3 11:00 A.M	S4 1:00 P.M	S5 3:00 P.M	S6 5:00 P.M	S7 6:00 P.M	S8 7:00 P.M	S9 8:00 P.M	S10 9:00 P.M	Min dB(A)	Max dB(A)	Average dB(A)	Leq dB(A)
1.	Main Gate (West Side)	60.1	59.2	60.6	61.2	59.8	58.4	58.8	60.8	61.0	61.1	58.4	61.2	60.10	60.20
2.	East Side Boundary Wall	60.5	63.3	66.4	68.9	61.8	65.9	63.7	62.8	60.7	61.3	60.5	68.9	63.72	64.40
3.	South Side Boundary Wall (Towards COP Coal Shed)	60.2	61.5	62.3	63.4	62.8	61.6	63.8	61.4	62.3	63.0	60.2	63.8	62.04	62.35
4.	North Side Boundary Wall (Towards Pattern Shop)	55.8	56.2	56.8	57.1	58.4	60.2	61.4	59.5	61.6	60.7	55.8	61.6	58.8	59.25
5.	Limit	75													



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Overseas : UAE - Qatar - Netherlands



## RESULT OF NOISE LEVEL STUDY

### MONITORING IN FERRO-ALLOY PLANT (NIGHT TIME)

Sl. No.	Location	S1 10:00 P.M	S2 10:30 P.M	S3 11:00 P.M	S4 11:30 P.M	S5 12:00 P.M	S6 12:30 A.M	S7 1:00 A.M	S8 1:30 A.M	S9 2:00 A.M	S10 2:30 A.M	Min dB(A)	Max dB(A)	Average dB(A)	Leq dB(A)
1.	Main Gate (West Side)	55.2	56.4	56.8	56.1	56.9	57.2	57.5	57.9	56.5	55.1	55.1	57.9	56.55	56.64
2.	East Side Boundary Wall	60.2	60.4	60.6	61.2	62.4	61.0	62.6	61.5	61.8	62.0	60.2	62.6	61.37	61.44
3.	South Side Boundary Wall (Towards COP Coal Shed)	55.6	57.8	59.1	60.2	55.1	53.5	54.6	55.0	56.9	55.1	53.5	60.2	56.38	56.80
4.	North Side Boundary Wall (Towards Pattern Shop)	50.6	51.5	52.3	53.7	52.9	53.6	54.1	54.9	55.3	53.7	50.6	55.3	53.20	53.47
5.	Limit	70													

**\*\* Mean of Leq - Equivalent to Sound Energy  
Limit in Leq dB(A)**

Category Area	Day Time dB(A)	Night Time dB(A)
A. Industrial Area	75	70
B. Commercial Area	65	55
C. Residential Area	55	45
D. Silence Zone	50	40
<b>**Day Time is reckoned in between 6:00 A.M &amp; 10:00 P.M</b>		<b>**Night Time is reckoned in between 10:00 P.M &amp; 6:00 A.M</b>
(Central Pollution Control Board, Ministry of Environment & Forests Government of India) & (Department of Environment, Government of West Bengal)		

Report Print Date: 10/09/2023

>End of Report<



*[Signature]* / Authorized Signatory with Stamp

Dr. AJAY PAUL  
Quality Manager

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# NOISE MONITORING

Annexure-4

## INTERNAL AMBIENT NOISE MONITORING IN FERRO-ALLOY PLANT (Day Time)

Sl No		AMBIENT NOISE LEVEL - db(A)					
1	Month	April-23	May-23	June-23	July-23	Aug-23	Sep-23
2	Date & Time	18.04.2023 (10.30am -11.00am)	15.05.2023 (10.30am -11.00am)	22.06.2023 (10.30am -11.00am)	12.07.2023 (11.00am -11.30am)	17.08.2023 (11.00am -11.30am)	06.09.2023 (11.00am -11.30am)
3	LOCATION						
A	Main Gate (West Side)	68	69	61	63	65	62
B	East side Boundary wall	66	68	67	68	67	68
C	Near Furnace building (south side boundary wall)	67	69	63	65	66	64
D	North Side Boundary wall ( Towards Pattern Shop)	67	67	61	64	67	62
4	LIMIT	75					

## INTERNAL AMBIENT NOISE MONITORING IN FERRO-ALLOY PLANT (Night Time)

Sl No		AMBIENT NOISE LEVEL - db(A)					
1	Month	April-23	May-23	June-23	July-23	Aug-23	Sep-23
2	Date & Time	18.04.2023 (11.00pm -11.30pm)	15.05.2023 (11.00pm -11.30pm)	22.06.2023 (10.30pm -11.00pm)	12.07.2023 (11.00pm -11.30pm)	17.08.2023 (11.00pm -11.30pm)	06.09.2023 (11.00pm -11.30pm)
3	LOCATION						
A	Main Gate (West Side)	63	65	55	59	60	58
B	East side Boundary wall	62	64	63	62	64	63
C	Near Furnace building (south side boundary wall)	64	66	57	63	65	62
D	North Side Boundary wall ( Towards Pattern Shop)	62	63	56	60	64	63
4	LIMIT	70					





# ELECTROSTEEL CASTINGS LIMITED

Vill : Kashberia, P. O. : Shibramnagar, Haldia, Dist. : Purba Medinipur 721 635, India

Tel : 03224 277 721, Fax : 03224 278107

CIN : L27310OR1955PLC000310

Web : www.electrosteelcastings.com

PIONEERING



Ref: ECL/PCB/FAP/03

Date: 19.09.2023

To  
The chief Engineer (O & E Cell),  
West Bengal Pollution Control Board,  
Paribesh Bhawan, Bldg.10A, Block- LA,  
Sector III, Salt Lake,  
Kolkata 700 098.



***Sub: Environmental Statement Report for the financial year ending 2022-2023.***

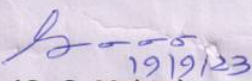
Dear Sir,

Enclosed please find the Annual Statement Report of our **Ferro Alloy Plant** in form-V for the financial year 2022-2023 as per the provisions of Environment Protection Rules' 86.

Thanking You,

Yours faithfully,

for ELECTROSTEEL CASTINGS LIMITED,

  
(G. C. Mahto)  
AVP- HW

Cc: The Environmental Engineer & In charge.  
West Bengal Pollution Control Board,  
Haldia Regional Office,  
Raghunathchak, P.O:-Barghasipur,  
P.S:- Bhabanipur  
Medinipur (East)-721657.

Encl: 1) Environmental Statement Report (Form-V).  
2) Stack Monitoring Report (Jan-23).

Follow the Electrosteel Group on



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Tel : 91 33 7103 4400, 2283 9990, Fax : 91 33 2289 4340  
Regd. Office : Rathod Colony, Rajgangpur, Sundergarh, Odisha 770 017





**Form-V**  
**Environmental Statement**  
**Electrosteel Castings Ltd. (Ferro Alloy Plant)**

Environmental Statement for the financial year ending 31<sup>st</sup> March, 2023

**Part-A**

- i) Name and address of the owner/occupier of the industry operation or process:

*Mr. Sunil Katial*  
*30, B. T. Road, Khardah, P. O- Sukchar,*  
*Dist- 24 Parganas (N)*  
*Pin- 700115*

- ii) Industry category: Primary (STC Codes) : *Large Scale Industry*  
Secondary (STC codes)

- iii) Production capacity : 1) *Ferro Manganese- 22890 TPA.*  
2) *Ferro Silicon- 6258 TPA.*  
3) *Silico Manganese- 16260 TPA.*

- iv) Year of Establishment : *June-2019.*

- iv) Date of last environmental statement submitted: *21/09/2022.*

**Part-B**

Water and Raw material consumption

- i) **Water consumption, m<sup>3</sup>/day:** 130

**Process:** - Nil

**Cooling:** - 121 m<sup>3</sup>/day.

**Domestic:**-9 m<sup>3</sup>/day.

Name of products	Process water consumption per unit of product output, m3/mt	
	(1) During the previous Financial year	(2) during the current financial year
<i>Not applicable</i>		





**ii) Raw material consumption**

*Name of Raw material	Name of the products	Consumption of raw material per unit of output (mt. /mt.)	
		During the previous Financial year	During the current Financial year (22-23)
i) Manganese ore	Silico Manganese	2.257 MT/MT of Si-Mn.	2.11 MT/MT of Si-Mn.
ii) Coal		0.312 MT/MT of Si-Mn	0.79 MT/MT of Si-Mn.
iii) Coke		0.568 MT/MT of Si-Mn	0.35 MT/MT of Si-Mn.
iv) Quartz		0.444 MT/MT of Si-Mn	0.31 MT/MT of Si-Mn.
v) Dolomite		0.160 MT/MT of Si-Mn	0.09 MT/MT of Si-Mn

\* Industry may use codes if disclosing of raw material list would violate contractual obligations, otherwise all industries have to name the raw materials used.

**Part-C**

**Pollution discharged to environment/unit of output  
(Parameters as specified in the consent issued)**

Pollutants	Quantity of pollutants Discharged (mass/day) (Kg/day)	Concentrations of Pollutants discharges (Mass/volm)	Percentage of variation from prescribed standards with reasons
<b>(a) Water</b>	<i>No discharge</i>		
<b>(b) Air (SPM &amp; Gas)</b>			
1) Bag filter Stack attached with 9MVA Submerge Arc Furnace			
a) SPM	a) 29.32 kg/day	a) 10.76 mg/Nm <sup>3</sup>	-----
b) SO <sub>2</sub>	b) 91.97 kg/day	b) 33.75 mg/Nm <sup>3</sup>	-----
c) NO <sub>x</sub>	c) 71.42 kg/day	c) 26.21 mg/Nm <sup>3</sup>	-----
2) Bag filter stack connected with raw material handling System.			
a) SPM	a) 15.86 kg/day	a) 29.50 mg/Nm <sup>3</sup>	-----
3) Stack connected with 250 KVA D.G Set.			
a) SPM	a) 0.39 kg/day	a) 24.93 mg/Nm <sup>3</sup>	-----

(Ref; Report of approved laboratory: January-2023)





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### Part-D Hazardous Waste

As specified under Hazardous waste (Management and Handling) Amended Rules'16

Hazardous waste	Total quantity (Kg)	
	During the previous Financial year	During the current financial year (22-23)
a) From Process	1) Oil contaminated cotton waste-10 kg	1) Oil contamination cotton waste-30kg. 2) Empty Paint drum:-60kg 3) Used oil:-200 lit
b) From Pollution Control Facilities	1) Gas cleaning residue- 5000 kg.	4) Gas cleaning residue: - 98450kg.

### Part-E

#### Solid waste

Waste	Total quantity (Kg)	
	During the previous Financial year	During the current year (22-23)

(a) from process	14415 MT	16897 MT
(b) from pollution control facilities	1009 MT	Nil
(c) (i) Quantity recycled or re-utilized Within the unit	Nil	Nil
(ii) Sold	9909.64 MT	10589 MT
(iii) Disposed		
a) from process	4506	2808 MT (Land filling for construction purpose) & 3500 MT (Stock in Hand)
b) from pollution control facilities	1004 MT	Nil





**Part-F**

Please specify the characteristics (in terms of composition and quantum) of hazardous as well as solid wastes and indicate the disposal practice adopted for both these categories of wastes;

**HAZARDOUS WASTE;**

<u>Chemical Composition</u>	<u>Qty (Lit/Kg)</u>	<u>Disposal</u>
i) From Process		
a) Gas cleaning residue	98450 kg	Dispose to PCB authorize agency.
b) Used oil	200 lit	Dispose to PCB authorized Recycler.
ii) From Maintenance		
a) Oil contaminated cotton waste	30 kg	Dispose to PCB authorize agency.
b) Empty paint drum	60 kg	Dispose to PCB authorize agency.

**NON-HAZARDOUS:**

<u>Chemical Composition</u>	<u>Qty (kg)</u>	<u>Disposal</u>
Silico Manganese Slag		
i) From Process	16897 MT/year	Use in road construction and Pavement making.

**Part-G**

**Impact of the pollution abatement measures taken on conservation of natural resources and on the cost of production:-**

We have installed variable voltage frequency drive in Furnace cooling water pump to control flow of cooling water to SMAF instead of valve control and saved 13250 KHW energy in every year.





### **Part-H**

#### **Additional measures /investment proposals for environmental protection including abatement of pollution, prevention of pollution:-**

*1) One moveable type water sprinkler will be installed on top of the Ground hopper for dust control.*

The plant is always sincerely striving for improving of working atmosphere with innovative approaches to maintain sustainable development in the surrounding areas.

### **Part-I**

#### **Any other particular for improving the quality of the environment:-**

- a) Observation of “**National Safety Day**” & “**World Environment Day**” on 4<sup>th</sup> March & 5<sup>th</sup> June respectively to create awareness among the staff, local community & also planted 1470 saplings in new land area during this financial year (2022-23) to abate pollution.
  - b) Organize regular in house training/counseling programme on “House Keeping, Safety & environment” to improve awareness level among all employees.
- 







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FAP

January - 2023

## TEST REPORT

FORMAT NO : ENV/EM/38

Name of the Industry	: Electro Steel Castings Ltd. (Ferro Alloy Plant)	Type of Industry	: Ferro Alloy Plant
Address	: Kashberia, P.O. - Shivram Nagar, Haldia, Purba Medinipur - 721635	Sampling Date	: 13.01.2023
		Period of Analysis	: 14.01.2023 - 16.01.2023
		Date of Issue	: 18.01.2023
Sampling Plan & Procedure	: ENV/SOP/01	Deviation from the Sampling Method and Plan	: No
Sample Condition	: Sealed	Sample ID No.	: ENV/13/Jan./A/I
		Report No.	: ENV/13/Jan./TR(A)/I/22-23

### A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	: SEAF (No. 1)
Shape of Stack	: Circular
Materials of Construction	: M.S.
Capacity	: Rated - 9.0 MVA (Running - 9.0 MVA)
Emission Due to	: Melting of Coke / Coal, Mr-Ore, Quartzite & Dolomite
Fuel Used	: N.A. (Electrically Operated)
Working Fuel Consumption	: Nil
Pollution Control Device	: Bag Filter
Permanent Platform & Ladder	: Yes

### B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Flue Gas Temperature	°C	IS : 11255 (Part 1)	83.0
2.	Barometric Pressure	mm of Hg.	--	755.0
3.	Velocity of Gas flow	m/s	IS : 11255 (Part 3)	15.23
4.	Quantity of Gas flow	Nm³/hr.	IS : 11255 (Part III)	113537.79
5.	Concentration of SO₂	mg/Nm³	IS 11255 (Part 2) : 2019	33.75
6.	Concentration of NOₓ	mg/Nm³	IS 11255 (Part 7) : 2017 / ASTM D 1608-98, Sec. 11 (Vol. 11.07) : 2017	26.21
7.	Concentration of CO₂	% (v/v)	IS 13270 : 2019	1.8
8.	Concentration of O₂	% (v/v)	EPA Method 3 : 2017	16.8
9.	Concentration of CO	% (v/v)	IS 13270 : 2019	<1.0
10.	Concentration of Particulate Matter	mg/Nm³	IS 11255 (Part - 1) : 2019 & ASTM D 3685/D 3685M-98 (reapproved 2005) : Sec. 11 (Vol.11.07) : 2017	10.76

Remarks : Result relates only to the sample tested.

Reviewed By :

*Indrani Bhattacharya*  
INDRANI BHATTACHARYA  
Dy. Technical Manager, Chemical

Authorised Signatory :

*Dr. Sumit Choudhury*  
Dr. SUMIT CHOUDHURY  
Technical Manager

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Branch Office : Siliguri ■ Durgapur ■ Dhanbad ■ Gangtok ■ Port Blair ■ Dehradun ■ New Delhi ■ Bangalore  
Hyderabad ■ Chennai ■ Mumbai  
Overseas : UAE ■ Qatar ■ Netherlands





## TEST REPORT

FORMAT NO : ENV/FM/38

Name of the Industry	: Electro Steel Castings Ltd. (Ferro Alloy Plant)	Type of Industry	: Ferro Alloy Plant
Address	: Kashberia, P.O. - Shivram Nagar, Haldia, Purba Medinipur - 721635	Sampling Date	: 13.01.2023
		Period of Analysis	: 14.01.2023 - 16.01.2023
		Date of Issue	: 18.01.2023
Sampling Plan & Procedure	: ENV/SOP/01	Deviation from the Sampling Method and Plan	: No
Sample Condition	: Sealed	Sample ID No.	: ENV/13/Jan./A/II
		Type of Sample	: Stack Emission
		Report No.	: ENV/13/Jan./TR(A)/II/22-23

### A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	: Raw Material Handling System
Shape of Stack	: Circular
Materials of Construction	: M.S.
Capacity	: --
Emission Due to	: Process Activity (Handling of Raw Materials)
Fuel Used	: N.A.
Working Fuel Consumption	: Nil
Pollution Control Device	: Bag Filter
Height of Stack (mtr.) (from G. L.)	: 30.0
Stack I.D. at sampling point (mtr.)	: 0.6096
Height of sampling port (mtr.) (from G.L.)	: 12.18
Permanent Platform & Ladder	: Yes

### B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Flue Gas Temperature	°C	IS : 11255 (Part 1)	33.8
2.	Barometric Pressure	mm of Hg.	--	755.0
3.	Velocity of Gas flow	m/s	IS : 11255 (Part 3)	22.06
4.	Quantity of Gas flow	Nm <sup>3</sup> /hr.	IS : 11255 (Part III)	22394.60
5.	Concentration of Particulate Matter	mg/Nm <sup>3</sup>	IS 11255 (Part - 1) : 2019 & ASTM D 3685/D 3685M-98 (reapproved 2005) : Sec. 11 (Vol.11.07) : 2017	29.50

Remarks : Result relates only to the sample tested.

Reviewed By :

Indrani Bhattacharya  
INDRANI BHATTACHARYA  
Dy. Technical Manager, Chemical

Authorised Signatory :

Dr. Sumit Choudhury  
Dr. SUMIT CHOUDHURY  
Technical Manager







# ENVIROCHECK

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ISO 17025:2017

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Services International Accreditation Centre  
ISO 17025:2017

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Management Systems  
Certification Body  
ISO 9001:2015  
ISO 14001:2015

## TEST REPORT

FORMAT NO: ENV/FM/38

Name of the Industry	: Electro Steel Castings Ltd. (Ferro Alloy Plant)	Type of Industry	: Ferro Alloy Plant
Address	: Kashberia, P.O. - Shivram Nagar, Haldia, Purba Medinipur - 721635	Sampling Date	: 13.01.2023
Sampling Plan & Procedure	: ENV/SOP/01	Period of Analysis	: 14.01.2023 - 16.01.2023
Deviation from the Sampling Method and Plan	: No	Date of Issue	: 18.01.2023
Sample Condition	: Sealed	Type of Sample	: Stack Emission
Sample ID No.	: ENV/13/Jan./A/III	Report No.	: ENV/13/Jan./TR(A)/III/22-23

### A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	: D. G. - 250 KVA (Acoustic Enclosure attached)	Height of Stack (mtr.) (from G. L.)	: 10.36
Shape of Stack	: Circular	Stack I.D. at sampling point (mtr.)	: 0.1524
Materials of Construction	: M.S.	Height of sampling port (mtr.) (from G.L.)	: 7.92
Capacity	: 250 KVA		
Emission Due to	: Combustion of H.S.D		
Fuel Used	: H.S.D		
Working Fuel Consumption	: 57 liter./hr.	Permanent Platform & Ladder	: Yes
Pollution Control Device	: Nil		

### B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Flue Gas Temperature	°C	IS : 11255 (Part 1)	109.0
2.	Barometric Pressure	mm of Hg.	IS : 11255 (Part 3)	755.0
3.	Velocity of Gas flow	m/s	IS : 11255 (Part III)	12.80
4.	Quantity of Gas flow	Nm <sup>3</sup> /hr.	IS 11255 (Part 2) : 2019	650.48
5.	Concentration of SO <sub>2</sub>	mg/Nm <sup>3</sup>	IS 11255 (Part 7) : 2017 / ASTM D 1608-98, Sec. 11 (Vol. 11.07) : 2017	15.28
6.	Concentration of NO <sub>x</sub>	mg/Nm <sup>3</sup>	IS 13270 : 2019	20.17
7.	Concentration of CO <sub>2</sub>	% (v/v)	EPA Method 3 : 2017	7.0
8.	Concentration of O <sub>2</sub>	% (v/v)	IS 13270 : 2019	12.4
9.	Concentration of CO	% (v/v)	IS 11255 (Part - 1) : 2019 & ASTM D 3685/D 3685M-98 (reapproved 2005) : Sec. 11 (Vol.11.07) : 2017	<1.0
10.	Concentration of Particulate Matter	mg/Nm <sup>3</sup>		24.93

Remarks : Result relates only to the sample tested.

Reviewed By :

*Indrani Bhattacharya*

INDRANI BHATTACHARYA  
Dy. Technical Manager, Chemical

Authorised Signatory :

*Dr. Sumit Choudhury*  
Dr. SUMIT CHOUDHURY  
Technical Manager

<End of Report>

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